

| Ref. No. | Parts No. | Name of Parts                | Ref. No. | Parts No. | Name of Parts                       | Ref. No. | Parts No. | Name of Parts                       | Ref. No. | Parts No. | Name of Parts                         | Ref. No. | Parts No. | Name of Parts                         |
|----------|-----------|------------------------------|----------|-----------|-------------------------------------|----------|-----------|-------------------------------------|----------|-----------|---------------------------------------|----------|-----------|---------------------------------------|
| 1        | 142860001 | Presser adjusting screw      | 63       | 127134001 | Lower knife                         | 125      | 126796000 | Wick                                | 191      | 009781412 | Set screw                             | 191      | 009781412 | Set screw                             |
| 2        | 126662001 | Presser bar spring           | 64       | 117515001 | Lower knife presser plate           | 126      | 127260001 | Spreader                            | 192      | 142957001 | Set screw                             | 192      | 142957001 | Set screw                             |
| 3        | 147080001 | Presser bar bracket          | 65       | 117516001 | Bolt                                | 127      | 014400522 | Set screw                           | 193      | 002400804 | Set screw                             | 193      | 002400804 | Set screw                             |
| 4        | 100058003 | Set screw                    | 66       | 048050346 | Stopper ring                        | 128      | 127268001 | Looper link                         | 194      | 127404001 | Thread guide, C                       | 194      | 127404001 | Thread guide, C                       |
| 5        | 126660001 | Presser bar                  | 67       | 126584000 | Feed bar shaft                      | 129      | 117429001 | Wick                                | 195      | 126524001 | Front cover pin                       | 195      | 126524001 | Front cover pin                       |
| 6        | 126851001 | Set screw                    | 68       | 009670512 | Set screw                           | 130      | 127291001 | Looper link stud                    | 196      | 126516001 | Front cover                           | 196      | 126516001 | Front cover                           |
| 7        | 127383001 | Presser foot assembly        | 69       | 127349001 | Center pin                          | 131      | 127162001 | Looper guide lever                  | 197      |           | Name plate                            | 197      |           | Name plate                            |
| 8        | 126702000 | Needle bar bushing, upper    | 70       | 123445001 | Set screw                           | 132      | 048030342 | Stopper ring                        | 198      | 127108002 | Spool stand assembly                  | 198      | 127108002 | Spool stand assembly                  |
| 9        | 126784001 | Needle bar assembly          | 72       | 127348000 | Feed bar lever                      | 133      | 126638001 | Looper change lever                 | 199      | 002401204 | Set screw                             | 199      | 002401204 | Set screw                             |
| 10       | 126656001 | Needle bar connecting stud   | 73       | 123445001 | Set screw                           | 134      | 126808001 | Spring                              | 200      | 025040332 | Washer                                | 200      | 025040332 | Washer                                |
| 11       | 100289002 | Set screw                    | 74       | 142869000 | Feed lever wick                     | 135      | 126809001 | Set screw                           | 201      | 142914001 | Spool pin                             | 201      | 142914001 | Spool pin                             |
| 12       | 117429001 | Wick                         | 75       | 126849001 | Feed bar                            | 136      | 117429001 | Wick                                | 202      | 126863000 | Spool cushion                         | 202      | 126863000 | Spool cushion                         |
| 13       | 127189001 | Needle bar link shaft        | 76       | 126872000 | Vertical feed lever                 | 137      | 142818000 | Driving shaft bushing, left         | 203      | 127290000 | Spool stand base                      | 203      | 127290000 | Spool stand base                      |
| 15       | 126703000 | Needle bar bushing, lower    | 77       | 126871001 | Vertical adjusting shaft            | 138      | 127139001 | Driving shaft                       | 204      | 127426002 | Panel assembly                        | 204      | 127426002 | Panel assembly                        |
| 16       | 126713001 | Needle bar thread guide      | 78       | 104908002 | Set screw                           | 139      | 127114001 | Needle bar eccentric wheel assembly | 205      | 127428001 | Needle tension dial assembly          | 205      | 127428001 | Needle tension dial assembly          |
| 18       | 142935014 | Needle TE x 1                | 80       | 111443001 | Set screw                           | 140      | 126558000 | Driving shaft bushing, right        | 206      | 127430001 | Spreader thread tension dial assembly | 206      | 127430001 | Spreader thread tension dial assembly |
| 19       | 100032001 | Set screw                    | 81       | 116605001 | Center pin                          | 141      | 123445001 | Set screw                           | 207      | 127437001 | Washer                                | 207      | 127437001 | Washer                                |
| 20       | 126657000 | Needle bar connecting link   | 82       | 123445001 | Set screw                           | 142      | 127138000 | Timing pulley                       | 208      | 025040332 | Washer                                | 208      | 025040332 | Washer                                |
| 21       | 126661001 | Presser lifter cam           | 83       | 100080004 | Set screw                           | 143      | 025060332 | Washer                              | 209      | 028040242 | Spring washer                         | 209      | 028040242 | Spring washer                         |
| 22       | 151603001 | Set screw                    | 84       | 126589001 | Feed dog                            | 144      | 009781412 | Set screw                           | 210      | 002401204 | Set screw                             | 210      | 002401204 | Set screw                             |
| 23       | 126796000 | Wick                         | 85       | 126586001 | Feed adjusting knob                 | 149      | 025040332 | Washer                              | 211      | 126533000 | Timing belt                           | 211      | 126533000 | Timing belt                           |
| 24       | 126795001 | Wick spring                  | 86       | 126581001 | Feed link                           | 150      | 009680514 | Set screw                           | 212      |           | Motor complete                        | 212      |           | Motor complete                        |
| 25       | 142822000 | Driving shaft bushing, left  | 87       | 126587001 | Feed adjusting nut                  | 151      | 126850000 | Washer                              | 213      | 100197004 | Washer                                | 213      | 100197004 | Washer                                |
| 26       | 123445001 | Set screw                    | 88       | 126582001 | Feed link stud screw                | 152      |           | Machine body                        | 214      | 129107001 | Spring washer                         | 214      | 129107001 | Spring washer                         |
| 27       | 126586000 | Needle bar driving lever     | 89       | 127485001 | Feed eccentric wheel                | 153      |           | Set screw                           | 215      | 103741001 | Bolt                                  | 215      | 103741001 | Bolt                                  |
| 28       | 123445001 | Set screw                    | 90       | 014750822 | Set screw                           | 154      |           | Rear cover                          | 216      | 126534001 | Belt cover                            | 216      | 126534001 | Belt cover                            |
| 29       | 126564000 | Needle bar rod               | 91       | 126907001 | Thread guide, A                     | 155      | 114255001 | Cap                                 | 217      | 025040332 | Washer                                | 217      | 025040332 | Washer                                |
| 30       | 127186001 | Rod shaft                    | 92       | 127147001 | Double chain looper eccentric wheel | 156      | 009681212 | Set screw                           | 218      | 002400804 | Set screw                             | 218      | 002400804 | Set screw                             |
| 31       | 126592000 | Wick                         | 93       | 126971001 | Double chain looper rod             | 157      | 126536000 | Motor cover                         | 219      |           | Model plate                           | 219      |           | Model plate                           |
| 32       | 126912001 | Thread take-up               | 94       | 117429001 | Wick                                | 158      | 126791001 | Hinge pin                           | 220      | 009660414 | Set screw                             | 220      | 009660414 | Set screw                             |
| 33       | 147085000 | Driving shaft bushing, right | 95       | 127306001 | Washer                              | 159      | 013679312 | Set screw                           | 221      | 126733001 | Needle plate, C                       | 221      | 126733001 | Needle plate, C                       |
| 34       | 123445001 | Set screw                    | 96       | 126905001 | Looper thread take-up, B            | 160      | 126892001 | Cloth plate cover                   | 222      | 126797000 | Feed adjusting stopper                | 222      | 126797000 | Feed adjusting stopper                |
| 35       | 120265001 | Spring washer                | 97       | 126781001 | Bolt                                | 161      | 002400804 | Set screw                           | 223      | 117429001 | Wick                                  | 223      | 117429001 | Wick                                  |
| 36       | 126794001 | Presser bar lifter           | 98       | 126611000 | Looper shaft bushing, rear          | 162      | 009670512 | Set screw                           | 224      | 111443001 | Set screw                             | 224      | 111443001 | Set screw                             |
| 37       | 028040242 | Spring washer                | 99       | 127288001 | Double chain rod shaft              | 163      | 128523001 | Front cover, C                      | 225      | 142884001 | Lever                                 | 225      | 142884001 | Lever                                 |
| 38       | 144075001 | Bolt                         | 100      | 126959001 | Lever collar                        | 165      | 126761001 | Front cover for double chain stitch | 226      | 123445001 | Set screw                             | 226      | 123445001 | Set screw                             |
| 39       | 105161003 | Washer                       | 101      | 126647000 | Double chain looper shaft           | 166      | 126894000 | Front cover guide                   | 227      | 104908002 | Set screw                             | 227      | 104908002 | Set screw                             |
| 40       | 126598001 | Upper knife                  | 102      | 126928001 | Under looper joint                  | 167      | 126896000 | Cloth plate side cover              | 228      | 126651000 | Double chain rod                      | 228      | 126651000 | Double chain rod                      |
| 41       | 126769001 | Upper knife holder           | 103      | 014750822 | Set screw                           | 168      | 126521001 | Front cover spring plate            | 229      | 123445001 | Set screw                             | 229      | 123445001 | Set screw                             |
| 42       | 126772001 | Upper knife presser spring   | 104      | 126610000 | Looper shaft bushing, front         | 169      | 021300302 | Nut                                 | 230      | 181103001 | Double chain rod cam                  | 230      | 181103001 | Double chain rod cam                  |
| 43       | 127271001 | Upper knife driving arm      | 105      | 126625000 | Under looper lever                  | 170      | 002309402 | Set screw                           | 231      | 107053001 | Set screw                             | 231      | 107053001 | Set screw                             |
| 44       | 127350001 | Upper knife holder guide     | 106      | 126648001 | Double chain looper assembly        | 171      | 007679302 | Set screw                           | 232      | 127434001 | Needle thread tension dial assembly   | 232      | 127434001 | Needle thread tension dial assembly   |
| 45       | 014400522 | Set screw                    | 107      | 009670512 | Set screw                           | 172      | 025350332 | Washer                              | 233      | 126837001 | Spring fixing plate, A                | 233      | 126837001 | Spring fixing plate, A                |
| 46       | 127352001 | Guide collar                 | 108      | 126913001 | Looper thread take-up               | 174      | 048020346 | Stopper ring                        | 234      | 126836000 | Front cover block                     | 234      | 126836000 | Front cover block                     |
| 47       | 142957001 | Set screw                    | 109      | 105123003 | Set screw                           | 175      | 126520001 | Front cover stopper spring          | 235      | 126855001 | Set screw                             | 235      | 126855001 | Set screw                             |
| 48       | 126595000 | Driving lever bushing, left  | 110      | 142936001 | Bolt                                | 176      | 126518000 | Front cover guide shaft             | 236      |           | Controller complete                   | 236      |           | Controller complete                   |
| 49       | 126924000 | Upper knife driving lever    | 111      | 127146001 | Looper rod eccentric wheel          | 177      | 126519000 | Front cover spring                  |          | 122991001 | Vinyl bag for accessories             |          | 122991001 | Vinyl bag for accessories             |
| 50       | 123445001 | Set screw                    | 112      | 126971001 | Looper rod                          | 178      | 105367002 | Nut                                 |          | 122739001 | Screw driver                          |          | 122739001 | Screw driver                          |
| 51       | 009670512 | Set screw                    | 113      | 117429001 | wick                                | 179      | 025710232 | Washer                              |          | 117466000 | Pincette                              |          | 117466000 | Pincette                              |
| 52       | 014770822 | Set screw                    | 114      | 127292001 | Guide lever shaft                   | 180      | 126742000 | Oil pan side cover                  |          | 126804001 | Needle set                            |          | 126804001 | Needle set                            |
| 53       | 126594000 | Driving lever bushing, right | 115      | 126959001 | Lever collar                        | 181      | 009670712 | Set screw                           |          | 523603001 | Machine brush                         |          | 523603001 | Machine brush                         |
| 54       | 126555001 | Upper knife eccentric wheel  | 116      | 126781001 | Bolt                                | 182      | 126839001 | Spring fixing plate                 |          | 142603001 | Spool cap                             |          | 142603001 | Spool cap                             |
| 55       | 014750822 | Set screw                    | 117      | 126611000 | Lever shaft bushing, rear           | 183      | 126530001 | Cloth plate cover spring plate      |          | 193541015 | Instruction book (English)            |          | 193541015 | Instruction book (English)            |
| 56       | 126590000 | Upper knife driving link     | 118      | 126632000 | Looper shaft                        | 184      | 007679302 | Set screw                           |          | 126786001 | Machine cover                         |          | 126786001 | Machine cover                         |
| 57       | 127186001 | Rod shaft                    | 119      | 126972001 | Looper joint                        | 185      | 126526001 | Front cover stopper shaft           |          |           |                                       |          |           |                                       |
| 58       | 126592000 | Wick                         | 120      | 014750822 | Set screw                           | 186      | 013660612 | Set screw                           |          |           |                                       |          |           |                                       |
| 59       | 009660414 | Set screw                    | 121      | 126610000 | Looper shaft bushing, front         | 187      | 126540000 | Cushion                             |          |           |                                       |          |           |                                       |
| 60       | 126759001 | Needle guard                 | 122      | 127258001 | Guide lever                         | 188      | 025710232 | Washer                              |          |           |                                       |          |           |                                       |
| 61       | 127386001 | Lower knife holder, C        | 123      | 123445001 | Set screw                           | 189      | 107432001 | Set screw                           |          |           |                                       |          |           |                                       |
| 62       | 151604002 | Set screw                    | 124      | 127125001 | Washer                              | 190      | 126539001 | Oil pan                             |          |           |                                       |          |           |                                       |