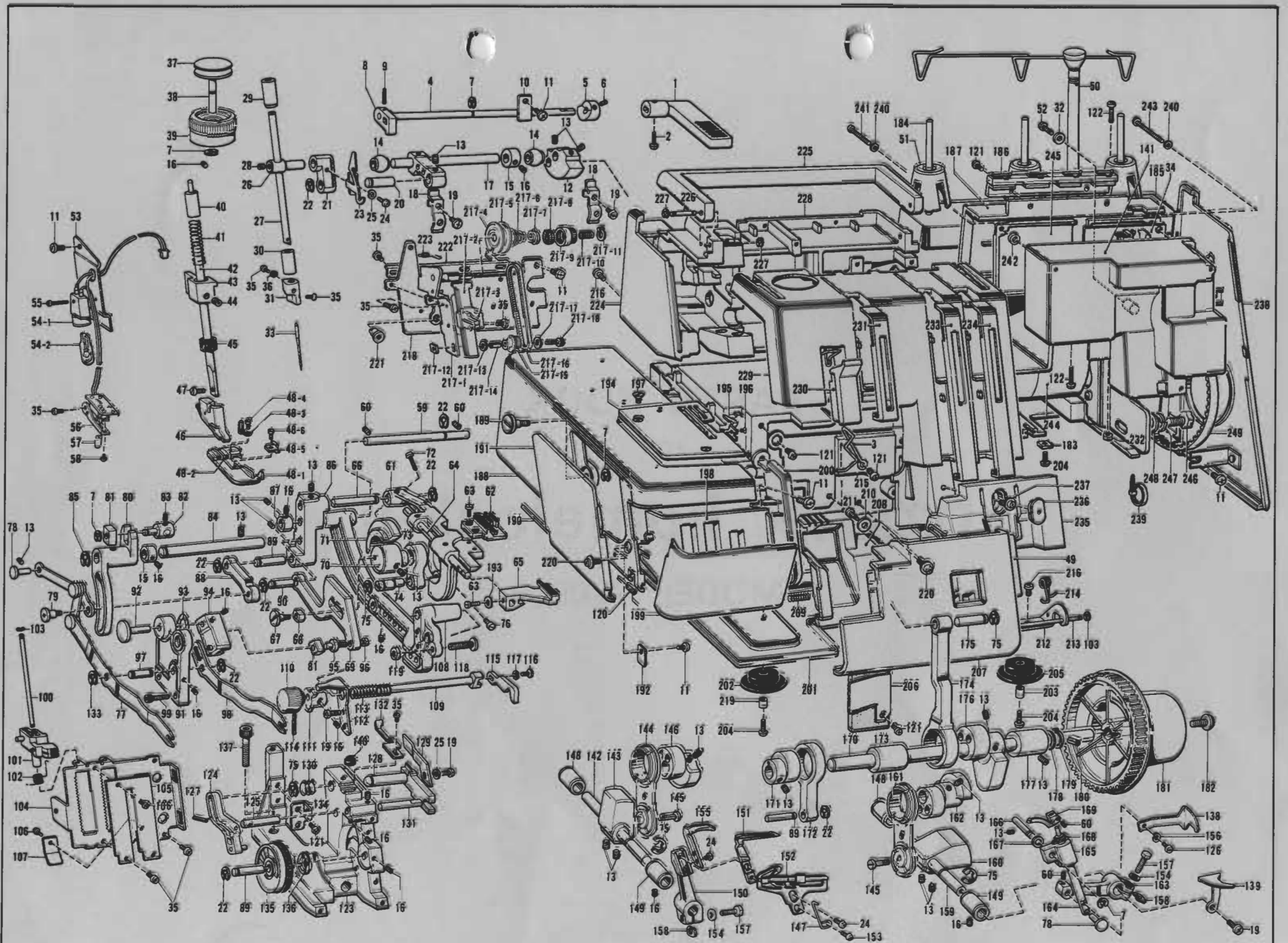


PARTS BOOK

FOR

brother. homelock-II

MODEL 730D



Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
1	X75108001	Presser foot lever	54-1	X53086101	Light holder assembly	113	X75231001	Spring	173	127690000	Driving shaft bushing, left
2	060301605	Set screw	54-2	X50221001	Sew-light bulb	114	047201642	Spring	174	138839000	Needle bar rod
3	X76016001	UL Thread guide	55	002261605	Set screw	115	X75059001	Upper blade	175	X75065001	Rod shaft
4	X75107000	Presser bar lifter shaft	56	X75152001	Sew-light switch holder	116	060670812	Set screw	176	X75137000	Needle bar connecting wheel assembly
5	X75158000	Tension release cam	57	X75461001	Sew-light switch cap	117	105161003	Washer	177	126558000	Driving shaft bushing, right
6	014300532	Set screw	58	002020416	Set screw	118	X75314001	Set screw	178	127797000	Washer
7	048040342	Stop ring	59	X75079001	Feed shaft	119	021060312	Nut	179	048100142	Stop ring
8	X75118000	Presser lifter cam	60	014400422	Set screw	120	X75651001	Spring	180	047402542	Spring pin
9	047160842	Spring pin	61	X75237001	Feed bar	121	062400804	Set screw	181	X75202001	Handwheel
10	X75308001	Shaft presser	62	X75824001	Main feed dog	122	X75770001	Set screw	182	138849001	Set screw
11	060400612	Set screw	63	100080003	Set screw	123	X75192000	Needle plate base	183	127254001	Nut
12	X75138000	Needle bar driving lever	64	X75081001	Differential feed lever shaft	124	X75832000	Lower blade movable lever	184	142914001	Spool pin
13	012500632	Set screw	65	X75228001	Differential feed dog	125	X75090001	Lever shaft	185	X75253001	Spool stand base
14	X75071000	Crank shaft bushing	66	X75077001	Feed bar shaft	126	062300412	Set screw	186	X75404001	Thread rectifier body
15	X75150001	Collar	67	X75075001	Stud screw	127	047301442	Spring pin	187	X75197001	Rear cover
16	014400532	Set screw	68	X75076000	Slide block	128	X75103000	Lower blade holder	188	X75193001	Material plate cover
17	X75557001	Needle bar crank shaft assembly	69	X75127000	Horizontal feed lever	129	X75233001	Lower blade	189	X75284001	Material plate cover set screw
18	X75058001	Bushing presser	70	X75167000	Feed eccentric wheel	130	X75234001	Spring	190	X75283000	Side cover shaft
19	060400812	Set screw	71	X75536000	Feed eccentric wheel balance	131	X75262001	Lower blade guide shaft	191	X75278001	Side cover
20	X75217001	Needle bar link shaft	72	062301266	Set screw	132	X75916001	Needle guard	192	X75285001	Shaft presser
21	126782001	Needle bar link A	73	126872000	Vertical feed lever	133	X75581001	Stop ring	193	025350132	Washer
22	048050346	Stop ring	74	127801001	Vertical adjusting shaft	134	X75229001	Feed bar guide	194	X75822001	Needle plate
23	X75980001	Thread take-up	75	048060342	Stop ring	135	X75507001	Stitch width control dial	195	X76085001	Needle plate stitch
24	062670612	Set screw	76	104908002	Set screw	136	X75224000	Spring	196	141542001	Set screw
25	028040242	Washer	77	X76350001	Differential feed change lever asse.	137	X75722001	Set screw	197	100032003	Set screw
26	126656001	Needle bar connecting stud	78	127785001	Stud shaft	138	X75975001	Thread take-up, B	198	X75297001	Control cover plate
27	X75136001	Needle bar	79	X75222001	Stud screw	139	X75979001	Thread take-up, A	199	X75189001	Control cover
28	014060622	Set screw	80	X75061000	Differential feed lever	140	127025000	Cap	200	X75187001	Material plate R cover
29	126702000	Needle bar bushing, upper	81	X75083000	Slide block	141	X52516001	Insulation cover	201	X75131001	Oil pan
30	126703000	Needle bar bushing, lower	82	X75082001	Slide block stud	142	X75207000	UL lever shaft	202	X75545000	Cushion A
31	X75471001	Needle clamp	83	524713001	Set screw	143	X75983001	UL balance	203	X75329000	Spacer collar
32	554166000	Insulation washer	84	X75080001	Differential feed lever shaft	144	X75391001	UL rod assembly	204	X75720001	Set screw
33	X75577012	Needle #80	85	048070342	Stop ring	145	X75317001	Stud shaft	205	X75271000	Cushion
34		Power supply unit assembly	86	X75221000	Feed bar lever	146	X75985001	UL rod eccentric wheel	206	X75394001	Dust cover
35	060300616	Set screw	87	X75100001	Collar	147	X75984001	Screw cover	207	X75415001	Front cover
36	028030246	Spring washer	88	X75116000	Differential feed link	148	126611000	Looper shaft bushing, rear	208	X75195001	Front cover guide
37	X75401001	Pressure adjustment dial plate	89	X75130001	Link shaft	149	X75251000	Looper shaft bushing, front	209	X75281001	Spring
38	X75535001	Pressure adjustment stud	90	X75078001	Horizontal feed lever shaft	150	X05077001	Under looper lever	210	102707001	Washer
39	X75126001	Pressure adjustment dial	91	X75110000	Feed change lever bracket	151	X75208001	Under looper	211	037401014	Set screw
40	X75117000	Pressure adjustment bush	92	X75084001	Stud shaft	152	X75414001	Under looper thread guide assembly	212	X75161001	Front cover hinge
41	X75218001	Presser bar spring	93	X75397001	Washer	153	062670412	Set screw	213	X75066001	Hinge shaft
42	X75134000	Presser bar	94	X75101000	Slide block guide	154	025710132	Washer	214	X75282001	Spring
43	X75099000	Presser bar bracket	95	X75122001	Slide block stud	155	X75388001	Needle guard plate	215	X75976001	Thread take-up lever cover
44	014500522	Set screw	96	021400312	Nut	156	028030246	Spring washer	216	060400606	Set screw
45	X75542000	Felt	97	X75085001	Feed change lever shaft	157	017501415	Looper lever fixing screw	217-A	X76007001	Needle thread, left tension asse.
46	138881001	Presser foot holder assembly	98	X75115001	Feed change lever	158	X05281001	Washer	217-B	X76014001	OL Tension assembly
47	126851001	Set screw	99	018401632	Set screw	159	X75978001	OL lever shaft	217-C	X76013001	UL Tension assembly
48	X76018001	Presser foot assembly	100	X75155001	Feed adjusting knob shaft	160	X75141000	Looper joint	217-1	X76008001	Thread tension frame
48-1	X75309001	Presser foot	101	X75322001	Control lever	161	X76036001	Over looper rod	217-2	X75997001	Tension slide plate
48-2	127554001	Pin	102	X75074001	Spring	162	X75104000	Looper rod connecting wheel	217-3	X75996001	Slide lever
48-3	138820001	Spring	103	048020346	Stop ring	163	X05076001	Over looper shaft lever	217-4	X75981001	Tension disc, A
48-4	112397001	Set screw	104	X75168001	Control panel base plate	164	X75982001	Over looper shaft	217-5	X75121001	Tension disc
48-5	X76017001	Stitch tongue	105	X75154001	Control panel base cover	165	X75093000	Over looper shaft guide	217-6-A	X76015001	Tension spring
48-6	126680001	Set screw	106	062300412	Set screw	166	127784001	Guide shaft	217-6-B	X76023001	Tension spring
49	X76025001	Thread indication sheel	107	X75201001	Spring plate	167	025050132	Washer	217-6-C1	X76015001	Tension spring
50	X75513001	Spool stand assembly	108	X75147001	Upper blade driving arm	168	X75971001	Over looper thread guide	217-6-C2	X76081001	Tension spring
51	126863001	Spool cushion	109	X75139001	Upper blade holder	169	X75209001	Over looper	217-7	X75992001	Washer
52	037310612	Set screw	110	X75088001	Upper blade knob	170	X75156000	Driving shaft	217-8	X05015000	Dial ratchet
53	X75073001	Sew-light plate	111	X75191000	Upper blade holder guide	171	X75169000	Upper blade eccentric wheel	217-9	X75991001	Tension gear
54	X52498001	Sew-light assembly	112	X75198001	Guide plate	172	X75140000	Upper blade link	217-10	X75993001	Spring

Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
217-11	X76003001	Stop ring			
217-12	X76011001	Nut			
217-13	026030150	Washer			
217-14	X76010001	Spacer			
217-15	X75995001	Tension roller			
217-16	X75998001	Tension control belt			
217-17	025030336	Washer			
217-18	018301431	Set screw			
218	X75994001	Thread tension bracket			
219	X75546000	Spacer collar			
220	138853001	Set screw			
221	X75157000	Nut			
222	X75175001	Tension release plate			
223	X75239001	Spring			
224	X75331001	Sew-light cover			
225	X75200001	Handle			
226	X75133001	Handle shaft			
227	048030342	Stop ring			
228	X75554001	Machine body			
229	X76053001	Panel assembly			
230	X75264001	Thread take-up lever cover			
231	X76004001	Needle thread tension cover			
232	021400215	Nut			
233	X76005001	OL thread tension cover			
234	X76005002	UL thread tension cover			
235	X76042001	Thread guide panel			
236	X75267001	Cap			
237	215081001	Set screw			
238	X75327001	Belt cover assembly			
239	122772000	Band			
240	130971000	Washer			
241	062303012	Set screw			
242	U82272001	Washer			
243	002304005	Set screw			
244		Motor			
245	X52517001	Insulation cover plate			
246	103741001	Set screw			
247	203735001	Spring washer			
248	100197004	Washer			
249	X75376000	Timing belt			
	122991002	Vinyl bag for accessories			
	122739001	Screw driver			
	X75433001	Pincette			
	X75580001	Needle set			
	523603001	Machine brush			
	X75399000	Spool cap			
	X75379001	Dust box assembly			
	127912001	Oiler			
	127610000	Thread net			
	X76063001	Instruction sheet			
	126736001	Machine cover			
		Controller			
		Instruction book			
	Optional parts				
	X75475001	Rolled hemming attachment			
	X75524001	Blind stitch foot			
	X75526001	Elastic taping foot			
	X75561001	Gauge set			