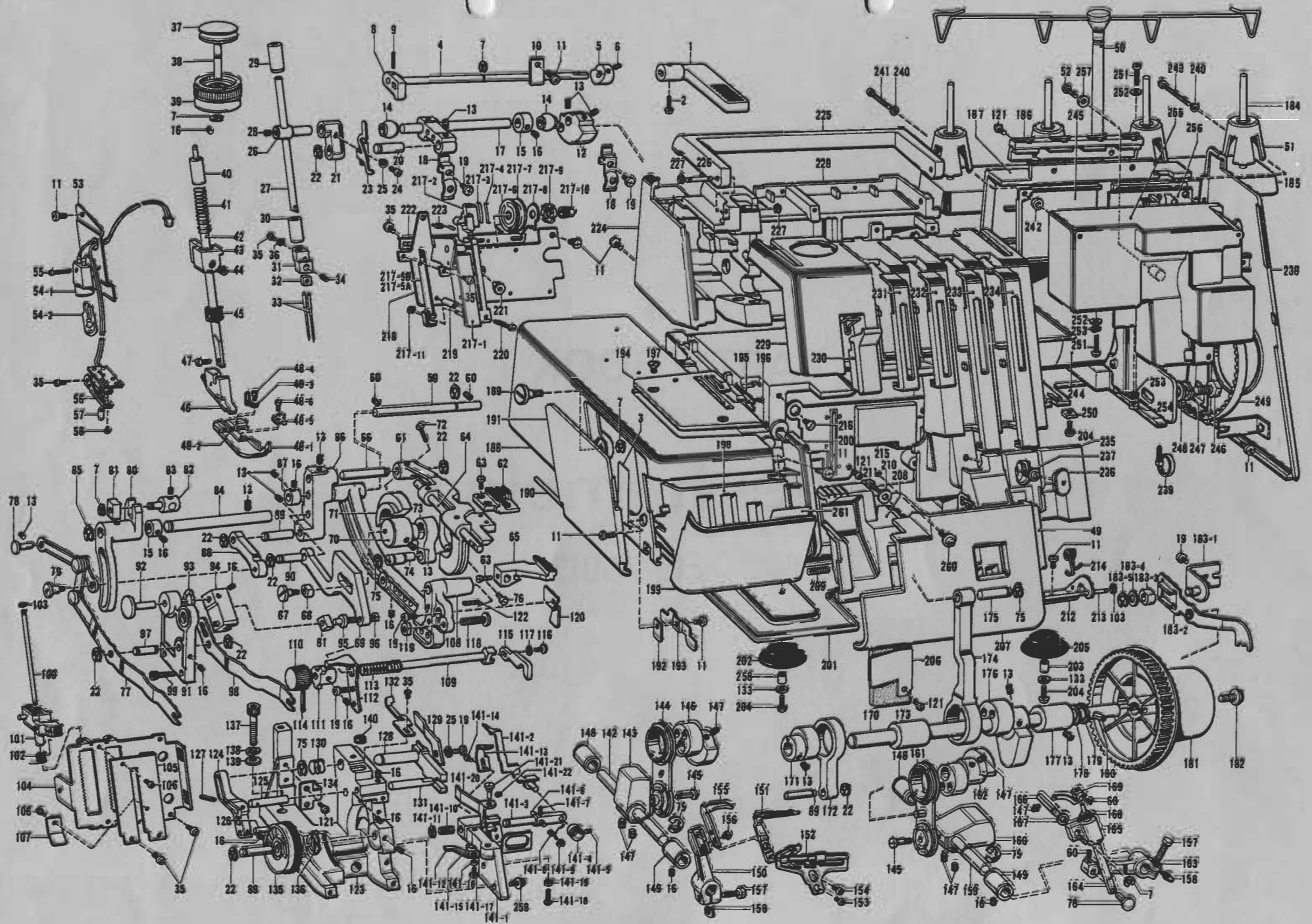


PARTS BOOK

FOR

brother. homelock

MODEL 760D



Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
1	X75108001	Presser foot lever	54-1	X53086001	Light holder assembly	113	X75231001	Spring	151	X75208001	Under looper
2	060300806	Set screw	54-2	X50228001	Sew-light bulb	114	047201242	Spring	152	X75414001	Under looper thread guide assembly
3	125876001	Sticker	55	002261001	Set screw	115	X75059001	Upper blade	153	062670312	Set screw
4	X75107000	Presser bar lifter shaft	56	X75152001	Sew-light switch holder	116	060670812	Set screw	154	062670512	Set screw
5	X75158000	Tension release cam	57	X75461001	Sew-light switch cap	117	105161003	Washer	155	X75388001	Needle guard plate
6	014300532	Set screw	58	002020416	Set screw	118	X75314001	Set screw	156	062670402	Set screw
7	048040342	Stop ring	59	X75079001	Feed shaft	119	021060312	Nut	157	017501415	Looper lever fixing screw
8	X75118000	Presser lifter cam	60	014400422	Set screw	120	X75165001	Stitch stopper	158	X05281001	Washer
9	047161042	Spring pin	61	X75237001	Feed bar	121	062400804	Set screw	159	X75256000	OL lever shaft
10	X75308001	Shaft presser	62	X75226001	Main feed dog	122	047200842	Spring pin	160	X75141000	Looper joint
11	060400612	Set screw	63	100080003	Set screw	123	X75192000	Needle plate base	161	X75323001	Over looper rod
12	X75138000	Needle bar driving lever	64	X75081001	Differential feed lever shaft	124	X75123000	Lower blade movable lever	162	X75104000	Looper rod connecting wheel
13	012500632	Set screw	65	X75228001	Differential feed dog	125	X75090001	Lever shaft	163	X05076001	Over looper shaft lever
14	X75071000	Crank shaft bushing	66	X75077001	Feed bar shaft	126	X75091001	Pin	164	127786001	Over looper shaft
15	X75150001	Collar	67	X75075001	Stud screw	127	047301442	Spring pin	165	X75093000	Over looper shaft guide
16	014400532	Set screw	68	X75076000	Slide block	128	X75103000	Lower blade holder	166	127784001	Guide shaft
17	X75557001	Needle bar crank shaft assembly	69	X75127000	Horizontal feed lever	129	X75233001	Lower blade	167	025710232	Washer
18	X75058001	Bushing presser	70	X75167000	Feed eccentric wheel	130	X75234001	Spring	168	X75070001	Over looper thread guide
19	060400812	Set screw	71	X75536000	Feed eccentric wheel balance	131	X75262001	Lower blade guide shaft	169	X75209001	Over looper
20	X75217001	Needle bar link shaft	72	062301206	Set screw	132	X75184001	Needle guard	170	X75156000	Driving shaft
21	126782001	Needle bar link A	73	126872000	Vertical feed lever	133	025040332	Washer	171	X75169000	Upper blade eccentric wheel
22	048050346	Stop ring	74	127801001	Vertical adjusting shaft	134	X75229001	Feed bar guide	172	X75140000	Upper blade link
23	X75062001	Thread take-up	75	048060342	Stop ring	135	X75508001	Stitch width control dial	173	127690000	Driving shaft bushing, left
24	062670612	Set screw	76	104908002	Set screw	136	X75224000	Spring	174	138839000	Needle bar rod
25	028040242	Washer	77	X75350001	Differential feed change lever assembly	137	018062522	Set screw	175	X75065001	Rod shaft
26	126656001	Needle bar connecting stud	78	127785001	Stud shaft	138	028060242	Spring washer	176	X75137000	Needle bar connecting wheel assembly
27	X75136001	Needle bar	79	X75222001	Stud screw	139	026060232	Washer	177	126558000	Driving shaft bushing, right
28	014060622	Set screw	80	X75061000	Differential feed lever	140	127025000	Cap	178	127797000	Washer
29	126702000	Needle bar bushing, upper	81	X75083000	Slide block	141	X75339001	Movable stitch assembly	179	048100142	Stop ring
30	126703000	Needle bar bushing, lower	82	X75082001	Slide block stud	141-1	X75212000	Stitch tongue holder	180	047402542	Spring pin
31	X75205001	Needle clamp	83	524713001	Set screw	141-2	X75087000	Movable stitch tongue assembly	181	X75202001	Handwheel
32	X75246001	Nut	84	X75080001	Differential feed lever shaft	141-3	X75072001	Stitch shaft	182	138849001	Set screw
33	117914014	Needle #14	85	048070342	Stop ring	141-4	X75214001	Changing knob	183	X75367001	Looper thread take-up lever assembly
34	016400632	Set screw	86	X75221000	Feed bar lever	141-5	014300322	Set screw	183-1	X75153001	Thread take-up lever bracket
35	060300616	Set screw	87	X75100001	Collar	141-6	X75291001	Pin	183-2	X75132001	Looper thread take-up lever
36	028030246	Spring washer	88	X75116000	Differential feed link	141-7	014300532	Set screw	183-3	X75076000	Slide block
37	X75401001	Pressure adjustment dial plate	89	X75130001	Link shaft	141-8	X75292001	Spring	183-4	025770232	Washer
38	X75535001	Pressure adjustment stud	90	X75078001	Horizontal feed lever shaft	141-9	048020346	Stop ring	183-5	048050346	Stop ring
39	X75126001	Pressure adjustment dial	91	X75110000	Feed change lever bracket	141-10	X75215001	Spring	184	142914001	Spool pin
40	X75117000	Pressure adjustment bush	92	X75084001	Stud shaft	141-11	048040342	Stop ring	185	X75254001	Spool stand base
41	X75218001	Presser bar spring	93	X75397001	Washer	141-12	X75290001	Safety lever	186	X75374001	Thread rectifier body
42	X75134000	Presser bar	94	X75101000	Slide block guide	141-13	X75537001	Presser plate	187	X75197001	Rear cover
43	X75099000	Presser bar bracket	95	X75122001	Slide block stud	141-14	126680001	Set screw	188	X75193001	Material plate cover
44	014500522	Set screw	96	021400312	Nut	141-15	X75293001	Spring	189	X75284001	Material plate cover set screw
45	X75542000	Felt	97	X75085001	Feed change lever shaft	141-16	X75341000	Spacer	190	X75283000	Side cover shaft
46	138881001	Presser foot holder assembly	98	X75115001	Feed change lever	141-17	060300616	Set screw	191	X75278001	Side cover
47	126851001	Set screw	99	018401632	Set screw	141-18	062300806	Set screw	192	X75285001	Shaft presser
48	X75343001	Presser foot assembly	100	X75155001	Feed adjusting knob shaft	141-19	021300205	Nut	193	X75279001	Spring
48-1	X75309001	Presser foot	101	X75322001	Control lever	141-20	X75294001	Stitch width adjusting lever	194	X75210001	Needle plate
48-2	127554001	Pin	102	X75074001	Spring	141-21	X75295001	Stud shaft	195	X75060001	Needle plate tongue
48-3	138820001	Spring	103	048020346	Stop ring	141-22	014400532	Set screw	196	141542001	Set screw
48-4	112397001	Set screw	104	X75168001	Control panel base plate	142	X75207000	UL lever shaft	197	100032003	Set screw
48-5	127858001	Stitch tongue	105	X75154001	Control panel base cover	143	X75142000	UL balance	198	X75297001	Control cover plate
48-6	126680001	Set screw	106	062300415	Set screw	144	X75391001	UL rod assembly	199	X75189001	Control cover
49	X75405001	Thread indication sheel	107	X75201001	Spring plate	145	X75317001	Stud shaft	200	X75187001	Material plate R cover
50	X75258001	Spool stand assembly	108	X75147001	Upper blade driving arm	146	X75105000	UL rod eccentric wheel	201	X75131001	Oil pan
51	126863001	Spool cushion	109	X75139001	Upper blade holder	147	014500632	Set screw	202	X75545000	Cushion A
52	037310612	Set screw	110	X75088001	Upper blade knob	148	126611000	Looper shaft bushing, rear	203	X75329000	Spacer collar
53	X75073001	Sew-light plate	111	X75191000	Upper blade holder guide	149	X75251000	Looper shaft bushing, front	204	060401012	Set screw
54	X52498001	Sew-light assembly	112	X75198001	Guide plate	150	X05077001	Under looper lever	205	X75271000	Cushion

Ref. No.	Parts No.	Parts Name	Ref. No.	Parts No.	Parts Name
206	X75394001	Dust cover	253	028040245	Spring washer
207	X75415001	Front cover	254	021400215	Insulation cover
208	X75195001	Front cover guide	255	X52516001	Power supply unit assembly
209	X75281001	Spring	256		Insulation washer
210	102707001	Washer	257	554166000	Spacer collar
211	037401014	Set screw	258	X75546000	Set screw
212	X75161001	Front cover hinge	259	138172001	Set screw
213	X75066001	Hinge shaft	260	138853001	Set screw
214	X75282001	Spring	261	X75352001	Sticker
215	X75368001	Thread take-up lever cover			
216	062400804	Set screw		122991002	Vinyl bag for accessories
217-A	X75549001	UL & needle thread, left tension asse.		X75437001	Screw driver
217-B	X75550001	OL & needle thread, right tension asse.		X75433001	Pincette
217-1	X75143001	Thread tension plate		X75377001	Needle set
217-2	X75261001	Thread tension lever		523603001	Machine brush
217-3	X75252001	Spring		X75399000	Spool cap
217-4	X75257001	Lever slide plate		X75438001	Wrench
217-5-A	X75272001	Tension spring		X75379001	Dust box assembly
217-5-B	X75393001	Tension spring		127912001	Oiler
217-6	X75238001	Tension disc, A		127610000	Thread net
217-7	X75121001	Tension disc		X75434001	Insutrcution sheet
217-8	X75106001	Tension releaser		126736001	Machine cover
217-9	X75120000	Nut			Controller
217-10	X75119000	Tension presser bolt			Instruction book
217-11	048020346	Stop ring			
218	X75204001	Thread tension bracket		Optional parts	
219	X75373000	Spacer collar		X75520001	Rolled hemming presser foot
220	060302012	Set screw		X75524001	Blind stitch foot
221	X75157000	Nut		X75526001	Elastic taping foot
222	X75175001	Tension release plate		X75561001	Gauge set
223	X75239001	Spring			
224	X75331001	Sew-light cover			
225	X75200001	Handle			
226	X75133001	Handle shaft			
227	048030342	Stop ring			
228	X75554001	Machine body			
229	X75389001	Panel assembly			
230	X75264001	Thread take-up lever cover			
231	X75263001	Needle thread tension cover			
232	X75263002	Needle thread tension cover			
233	X75259001	OL thread tension cover			
234	X75259002	UL thread tension cover			
235	X75370001	Thread guide panel			
236	X75267001	Cap			
237	215081001	Set screw			
238	X75332001	Belt cover assembly			
239	122772000	Band			
240	130971000	Washer			
241	062303012	Set screw			
242	U82272001	Washer			
243	002304005	Set screw			
244		Motor			
245	X52517001	Insulation cover plate			
246	103741001	Set screw			
247	203735001	Spring washer			
248	100197004	Washer			
249	X75376000	Timing belt			
250	127254001	Nut			
251	062401615	Set screw			
252	026040235	Washer			