



**Home Sewing Machine**

**PARTS REFERENCE LIST**

**MODEL: XL2120/XL2121/XL2130/XL2140  
XL2150/XL2220/XL2230/XL2240  
XL2250/XL3800/XL2120PRO  
XL2130NT/XL2220NT/XL2220 PLUS  
comfort 10/comfort 12/comfort 15  
RS-5/RS-7/RS-9/RS-11/Vesta  
Ministar Pink/Ministar Blue  
ROSE VIOLET/ROSE WINE**

**MECHANISMS & ELECTRONICS**

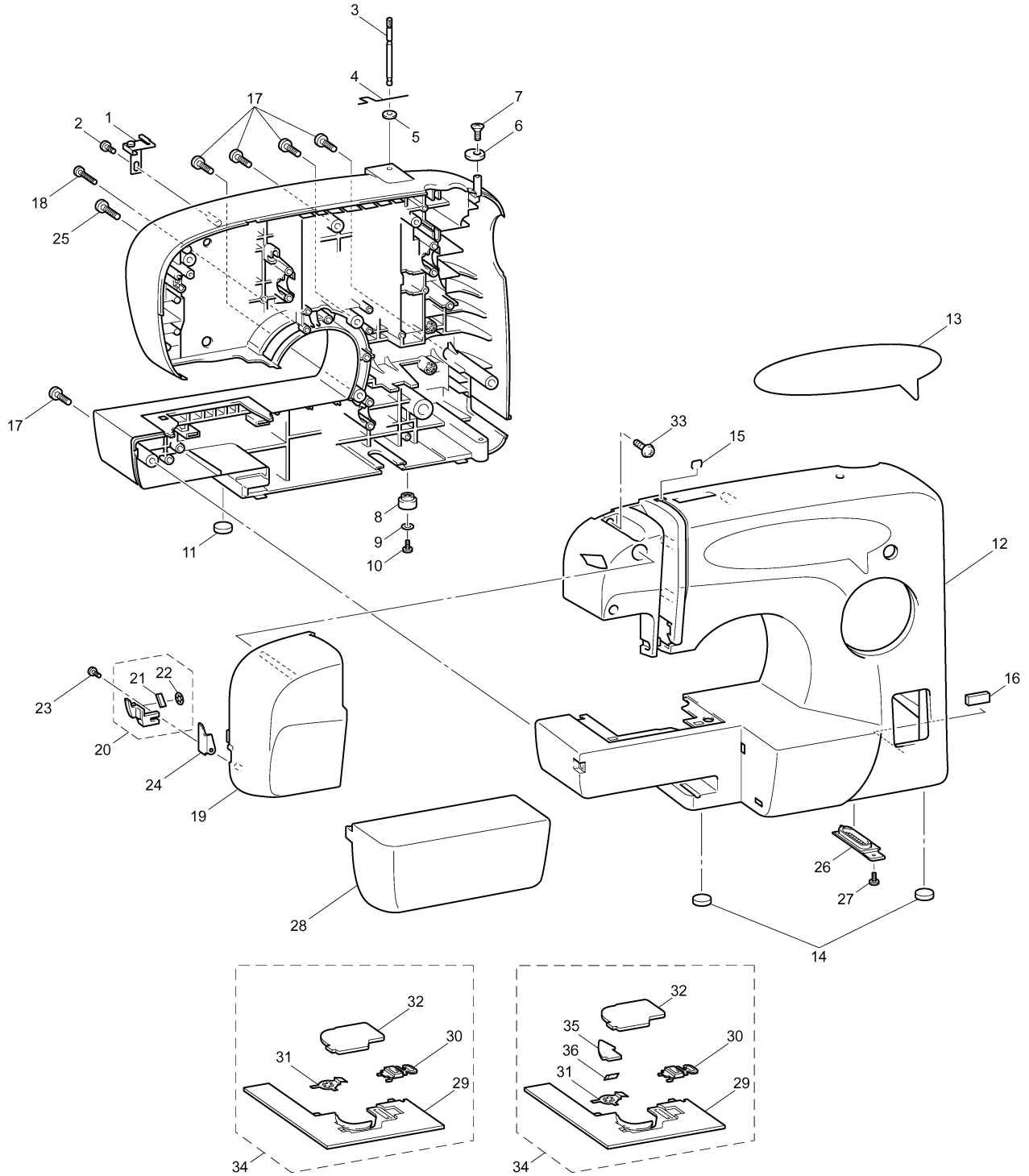
# CONTENTS

(1) PRINCIPAL PARTS.....	2
(2) UPPER SHAFT / NEEDLE BAR, PRESSER / ZIGZAG MECHANISM.....	4
(3) FEED / FEED ADJUSTMENT MECHANISM .....	6
(4) PATTERN SELECTION MECHANISM.....	8
(5) BOBBIN WINDER / THREAD GUIDE MECHANISM .....	10
(6) LAMP MECHANISM / MOTOR UNIT .....	12
(7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS .....	14

**Note on parts:**

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

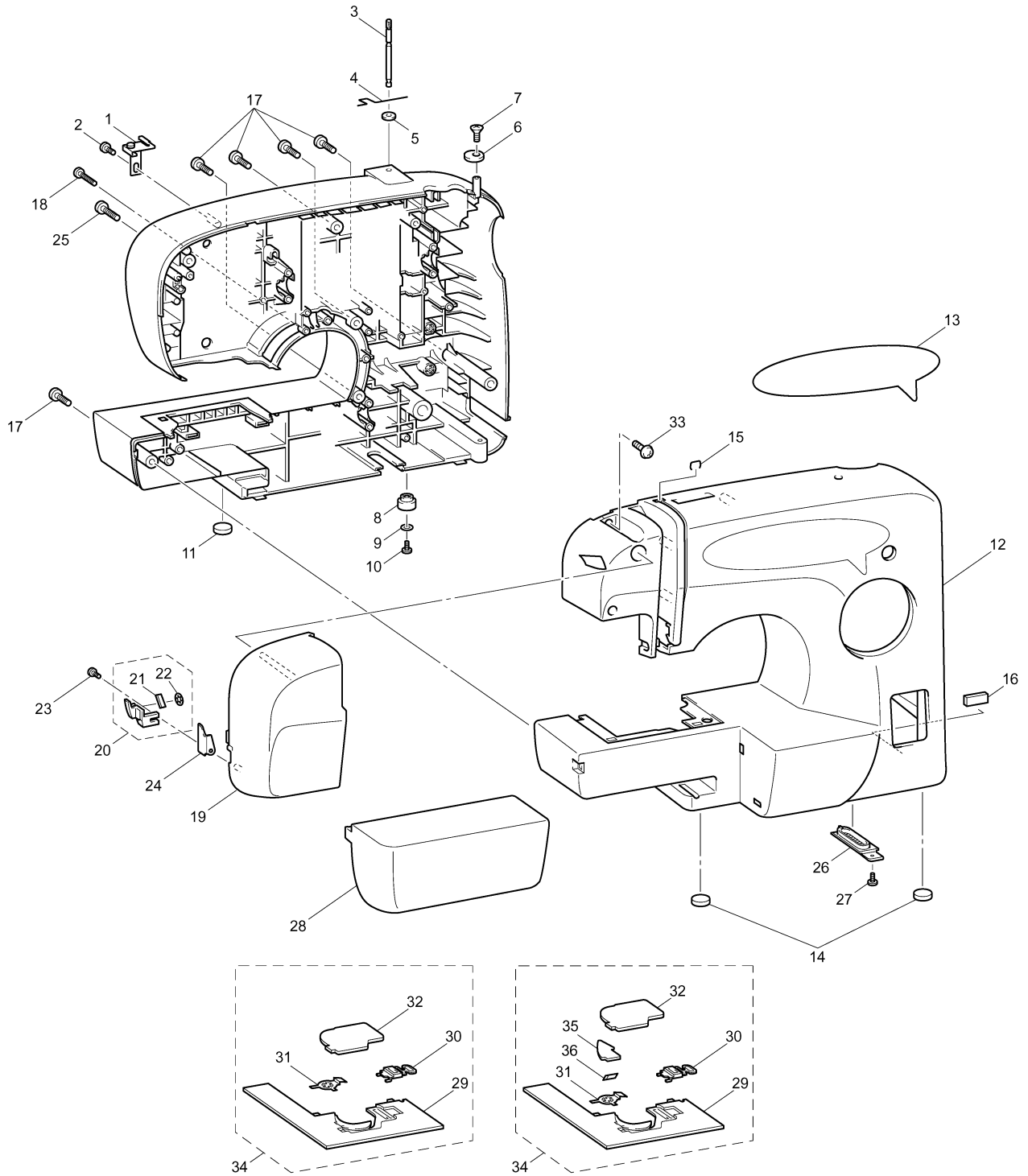
# (1) PRINCIPAL PARTS



## (1) PRINCIPAL PARTS

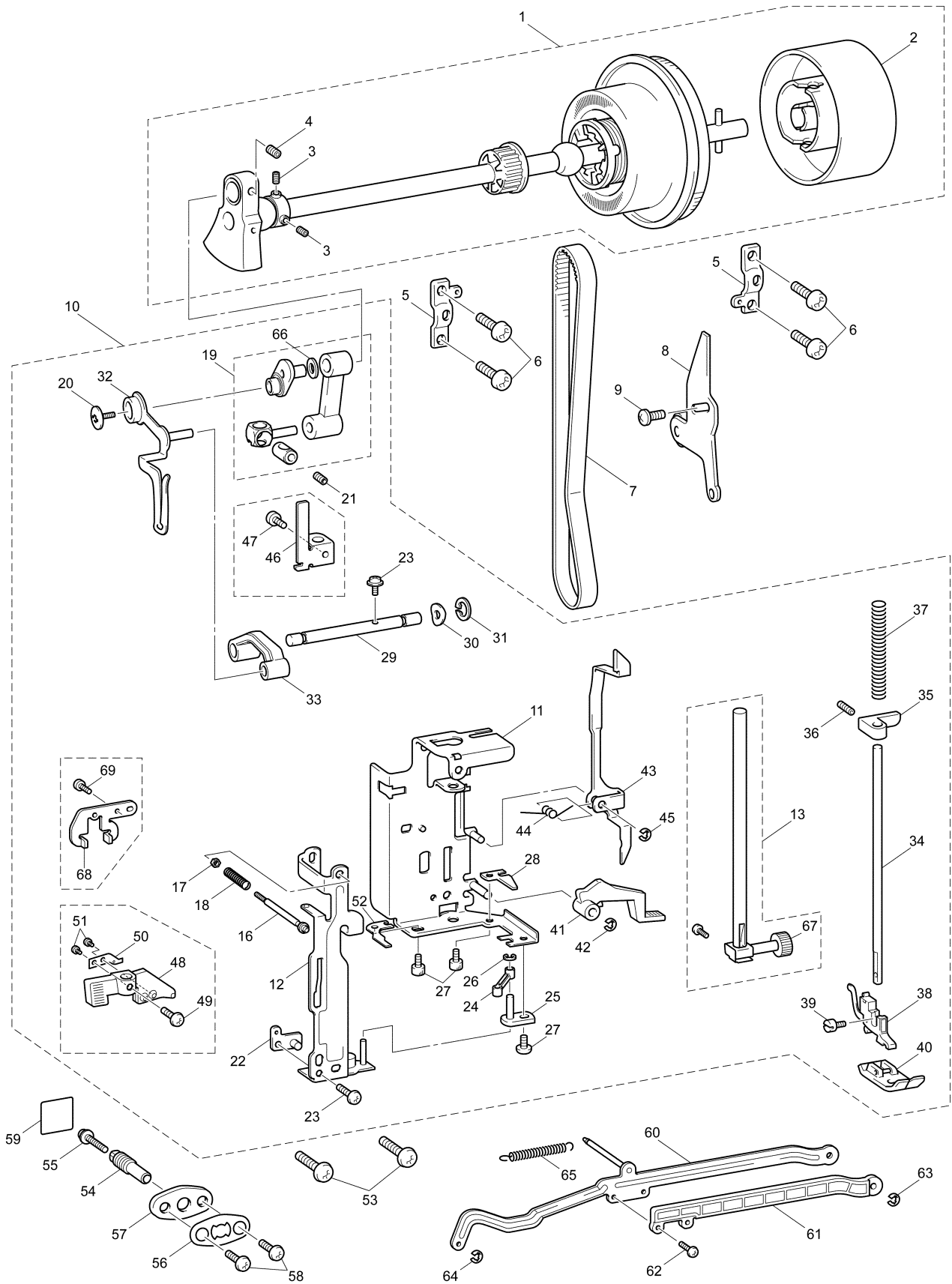
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4846021	THREAD GUIDE ASSY			XC4850022	STITCH PATTERN SHEET (XL2220, 2220NT)	ADD
2	085411416	TAPTITE BIND M4 x 14	1000003780		XC4850024	STITCH PATTERN SHEET (XL2230: U.S.A., CAN, CHILE)	ADD
3	188058121	SPOOL PIN			XC4850025	STITCH PATTERN SHEET (XL2230)	ADD
4	XA0628121	SPOOL PIN SPRING	1000012088		XC4850026	STITCH PATTERN SHEET (XL2240)	ADD
5	XA8851121	SPOOL PIN STAND	050073		XC4850027	STITCH PATTERN SHEET (XL2250)	ADD
6	XC4481121	BOBBIN PRESSER	040153		XC4850031	STITCH PATTERN SHEET (XL3800)	ADD
7	XZ5031001	TAPTITE PAN P (S/P W) 3 x 12	060058		XC4850036	STITCH PATTERN SHEET (XL2220 PLUS)	ADD
8	138337022	RUBBER CUSHION A	050098		XC4850032	STITCH PATTERN SHEET (comfort 10)	ADD
9	026350235	WASHER, PLAIN M 3.5			XC4850033	STITCH PATTERN SHEET (comfort 15)	ADD
10	083361216	TAPTITE, PAN B M3.5 x 12			XC4850034	STITCH PATTERN SHEET (RS-7)	ADD
11	XC4077021	BASE PLATE RUBBER			XC4850035	STITCH PATTERN SHEET (RS-9)	ADD
12	XC4848021	FRONT COVER ASSY (XL2121)	1000013090		XC4850037	STITCH PATTERN SHEET (RS-11)	ADD
	XC4848023	FRONT COVER ASSY (XL2120)	1000013090		XC4850038	STITCH PATTERN SHEET (RS-5)	ADD
	XC4848028	FRONT COVER ASSY (XL2130, 2130NT)	1000013090		XC4850039	STITCH PATTERN SHEET (XL2120PRO)	
	XC4848029	FRONT COVER ASSY (XL2140)	1000013090		XC4850040	STITCH PATTERN SHEET (comfort 12)	1000005264
	XC4848030	FRONT COVER ASSY (XL2150)	1000013090		XC4850041	STITCH PATTERN SHEET (Vesta)	1000006242
	XC4848024	FRONT COVER ASSY (XL2230: U.S.A., CAN, CHILE, TWN)	1000013741		XC4850042	STITCH PATTERN SHEET (Ministar Pink)	1000012957
	XC4848022	FRONT COVER ASSY (XL2220, 2220NT)	1000013090		XC4850043	STITCH PATTERN SHEET (Ministar Blue)	1000012958
	XC4848025	FRONT COVER ASSY (XL2230)	1000013090		XC4850044	STITCH PATTERN SHEET (ROSE VIOLET)	1000013330
	XC4848026	FRONT COVER ASSY (XL2240)	1000013090		XC4850045	STITCH PATTERN SHEET (ROSE WINE)	1000013332
	XC4848027	FRONT COVER ASSY (XL2250)	1000013090	14	XC4077021	BASE PLATE RUBBER	
	XC4848031	FRONT COVER ASSY (XL3800)	1000013090	15	X53625121	UPPER COVER THREAD GUIDE	
	XC4848036	FRONT COVER ASSY (XL2220 PLUS)	1000013090	16	XA7769021	CUSHION	
	XC4848032	FRONT COVER ASSY (comfort 10)	1000013090	17	XZ5049001	GIZA TITE (S/P W) 5X18	1000003021
	XC4848033	FRONT COVER ASSY (comfort 15)	1000013090	18	XC6304021	GIZA TITE (S/P W) 3 x 25	CHG
	XC4848034	FRONT COVER ASSY (RS-7)	1000013090	19	XC4854121	FACE PLATE	1000012289
	XC4848035	FRONT COVER ASSY (RS-9)	1000013090	20	XC4855021	CUTTER COVER ASSY	
	XC4848037	FRONT COVER ASSY (RS-11)	1000013090	21	X80321021	NT LOWER THREAD CUTTER	040083
	XC4848038	FRONT COVER ASSY (RS-5)	1000013090	22	138384021	RETAINING RING, CS5	
	XC4848039	FRONT COVER ASSY (XL2120PRO)	1000013090	23	XZ5031001	TAPTITE, PAN B (S/P W) 3 x 12	060058
	XC9363021	FRONT COVER ASSY (TAIWAN)	1000013741	24	XC6057020	GUARD PLATE	
	XC4848040	FRONT COVER ASSY (comfort 12)	1000013090	25	XA3337022	TAPTITE, CUP P M4 x 20	
	XC4848041	FRONT COVER ASSY (Vesta)	1000013090	26	XC4857021	BASE COVER	
	XC4848042	FRONT COVER ASSY (Ministar Pink)	1000012957	27	084310815	TAPTITE, FLAT B M3 x 8	
	XC4848043	FRONT COVER ASSY (Ministar Blue)	1000012958	28	XC4858021	ACCESSORY TABLE (OTHER)	
	XC4848044	FRONT COVER ASSY (ROSE VIOLET)	1000013330		XC4858022	ACCESSORY TABLE (Vesta)	1000006242
	XC4848045	FRONT COVER ASSY (ROSE WINE)	1000013332		XC4858025	ACCESSORY TABLE (ROSE VIOLET, WINE)	1000013330
13	XC4850021	STITCH PATTERN SHEET (XL2121)	ADD	29	XC4860121	NEEDLE PLATE B (OTHER)	1000006517
	XC4850023	STITCH PATTERN SHEET (XL2120)	CHG		XC3521221	NEEDLE PLATE B (comfort 10, 15, 12)	1000006517
	XC4850028	STITCH PATTERN SHEET (XL2130, XL2130NT)	ADD	30	XC7371021	SLIDE BUTTON	CHG
	XC4850029	STITCH PATTERN SHEET (XL2140)	ADD	31	XC2368021	SPRING PLATE	
	XC4850030	STITCH PATTERN SHEET (XL2150)	ADD				

# (1) PRINCIPAL PARTS





## (2) UPPER SHAFT / NEEDLE BAR, PRESSER / ZIGZAG MECHANISM

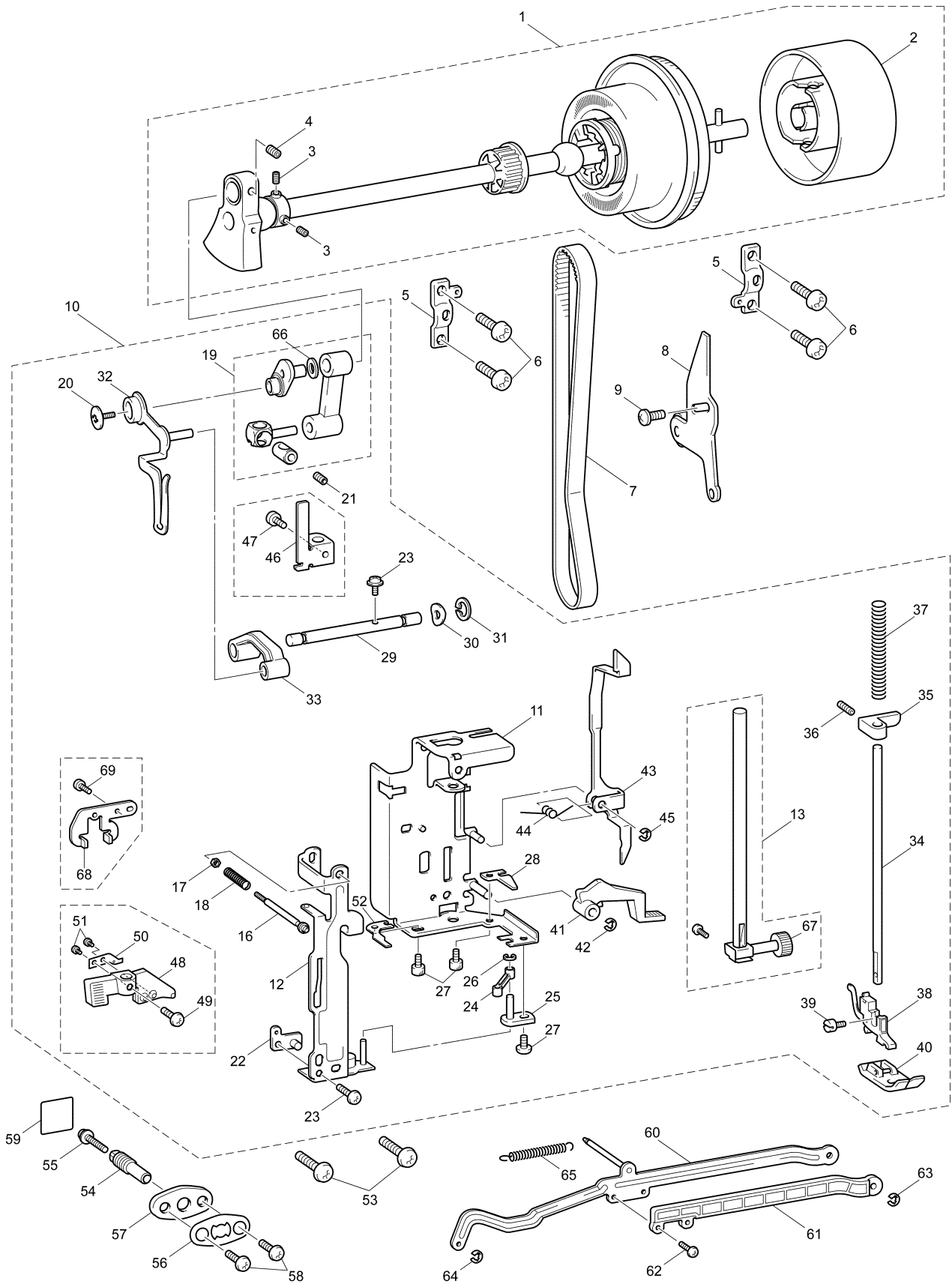


## (2) UPPER SHAFT / NEEDLE BAR, PRESSER / ZIGZAG MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM							
1	XE3701001	UPPER SHAFT SUPPLY ASSY	1000006160	34	XC6565121	PRESSER BAR (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN, Vesta, Ministar Pink, Blue, ROSE VIOLET, WINE)	060013
2	XC3529021	PULLEY		35	XC4899121	PRESSER BAR CLAMP	050261
3	014400432	SET SCREW, SOCKET (CP) M4 x 4		36	XC7207021	SCREW STUD M5	050037
4	012500532	SET SCREW, SOCKET (FT) M5 x 5		37	XC4900021	SPRING	
5	XC4868020	UPPER SHAFT BEARING PRESSER (OTHER)		38	XC3015031	PRESSER FEED HOLDER ASSY	1000003188
	XC3534121	UPPER SHAFT BEARING PRESSER (XL2120, 2220: SIN, HKG, Ministar Pink , Blue, ROSE VIOLET, WINE)		39	132730122	TIGHTENING SCREW 3.57	
6	XC3496021	GIZA TITE 5 x 16	CHG	40	XC4901021	ZIGZAG PRESSER FOOT	060010
7	XC4869021	T BELT 420-5GT-6		41	XC4902021	PRESSER FOOT LIFTER	
8	XC4870021	TENSION PULLEY ASSY		42	048040343	RETAINING RING, E4	1000001451
9	0A4400806	SCREW, PAN (S/P WASHER) M4 x 8		43	XC4903020	THREAD RELEASE LEVER	
NEEDLE BAR, PRESSER MECHANISM							
10	XE1746101	NEEDLE-PRESSER MODULE (OTHER)		44	XC4904121	SPRING	040135
	XE1295101	NEEDLE-PRESSER MODULE (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, RS-11, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN, Ministar Pink, Blue, ROSE VIOLET, WINE)	1000003188	45	146200021	RETAINING RING, CS4	
11	XC4875221	BASE HOLDER ASSY	050255	46	XC6564020	THREAD POSITIONIG PLATE (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN Ministar Pink, Blue, ROSE VIOLET, WINE)	
12	XC4880121	NEEDLE HOLDER SUB ASSY	060048	47	060260406	SCREW, BIND M2.6 x 4 (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN Ministar Pink, Blue, ROSE VIOLET, WINE)	
13	XD1219131	NEEDLE BAR ASSY N	ADD	48	XC6566121	NEEDLE THREADING LEVER (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN Ministar Pink, Blue, ROSE VIOLET, WINE)	060024
14	<del>X58913021</del>	<del>BIND 2 x 3</del>	DEL	49	0A5260606	SCREW, PAN(S/P WASHER)M2.6 x 6 (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN Ministar Pink, Blue, ROSE VIOLET, WINE)	
15	<del>XE1127004</del>	<del>NEEDLE STOPPER PLATE</del>	DEL	50	XA0445251	THREADER HOOK ASSEMBLY (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN Ministar Pink, Blue, ROSE VIOLET, WINE)	060001
16	XC4884021	NEEDLE HOLDER SHAFT		51	037200516	TAPPING SCREW, PAN V M2 x 5 (XL2230: U.S.A., CHILE, XL2130NT, XL2220NT, Vesta, 2220PLUS, comfort 10, 15, 12, XL2121, 2230: TAIWAN) Ministar Pink, Blue, ROSE VIOLET, WINE)	040207
17	X56851021	LOCK NUT		52	XC7525121	NEEDLE HOLDER STOPPER	040145
18	XC4885021	SPRING		53	XC4961021	GIZA TITE 5 x 20	CHG
19	XC6562131	NEEDLE BAR CRANK ROD ASSY	060084	54	XC4905121	ADJUSTING SCREW	060047
20	132051022	SCREW, FLAT SM3.57-40 x 7 L	CHG	55	060302506	SCREW BIND M3X25	050143
21	012400432	SET SCREW, SOCKET (FT) M4 x 4		56	XC6056120	PLATE SPRING	060029
22	XC4888021	ZIGZAG ADJUST PLATE ASSY					
23	XC3338021	SCREW 3 x 8	1000008481				
24	XC4963020	NEEDLE BAR SUPPORTER ARM					
25	XC4891021	NEEDLE SHAFT HOLDER ASSY					
26	048020343	RETAINING RING, E2	1000001451				
27	018300636	BOLT, SOCKET M3 x 6					
28	XC4894021	STOPPER					
29	XC4895021	SHAFT	CHG				
30	XZ5030001	WASHER, SPRING	060059				
31	048050343	RETAINING RING, E5	1000001451				
32	XC8564031	THREAD TAKE-UP LEVER	040230				
33	XC4897020	THREAD TAKE-UP LEVER LINK					
34	XC4898021	PRESSER BAR (OTHER)					

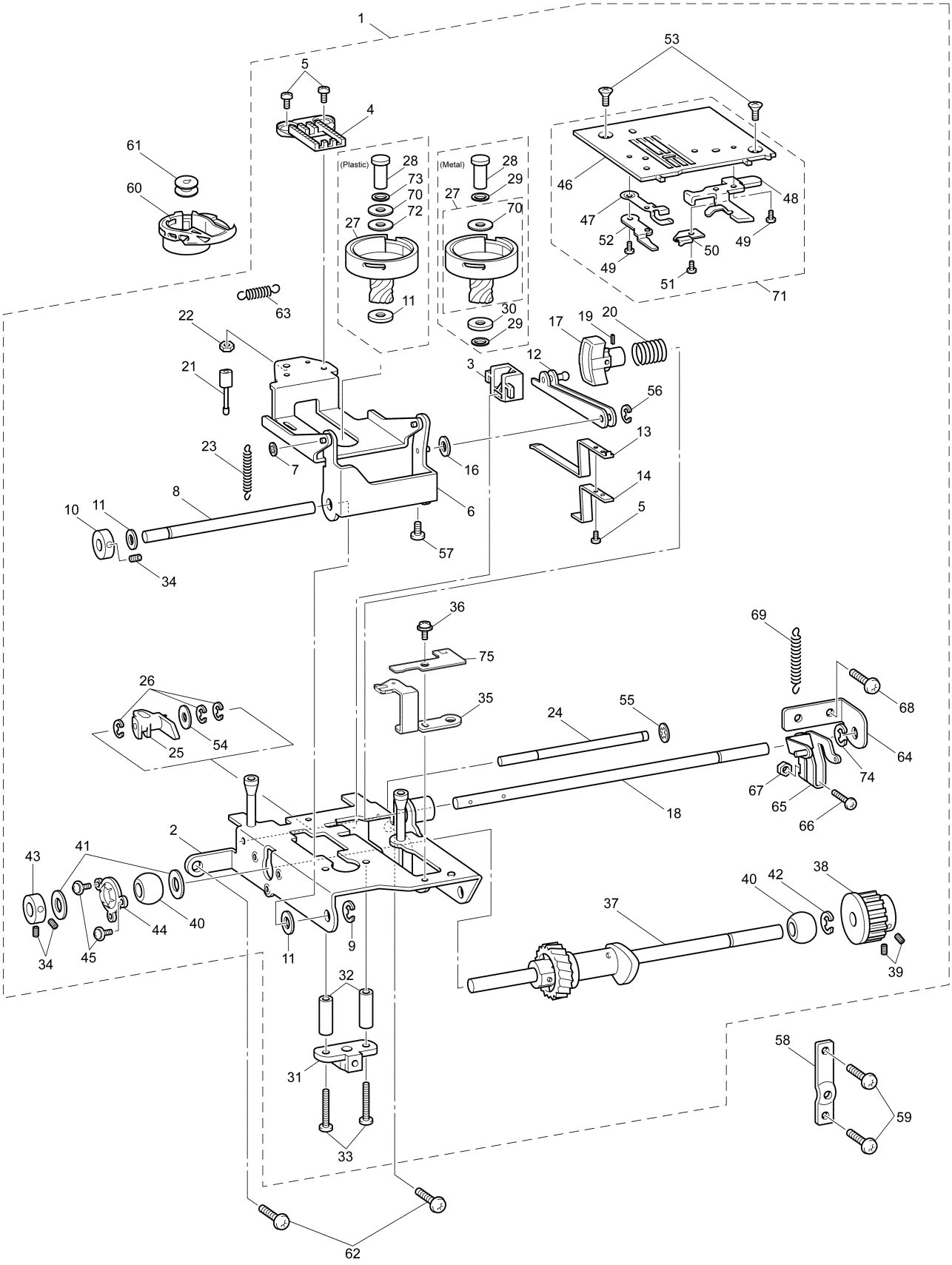


## (2) UPPER SHAFT / NEEDLE BAR, PRESSER / ZIGZAG MECHANISM





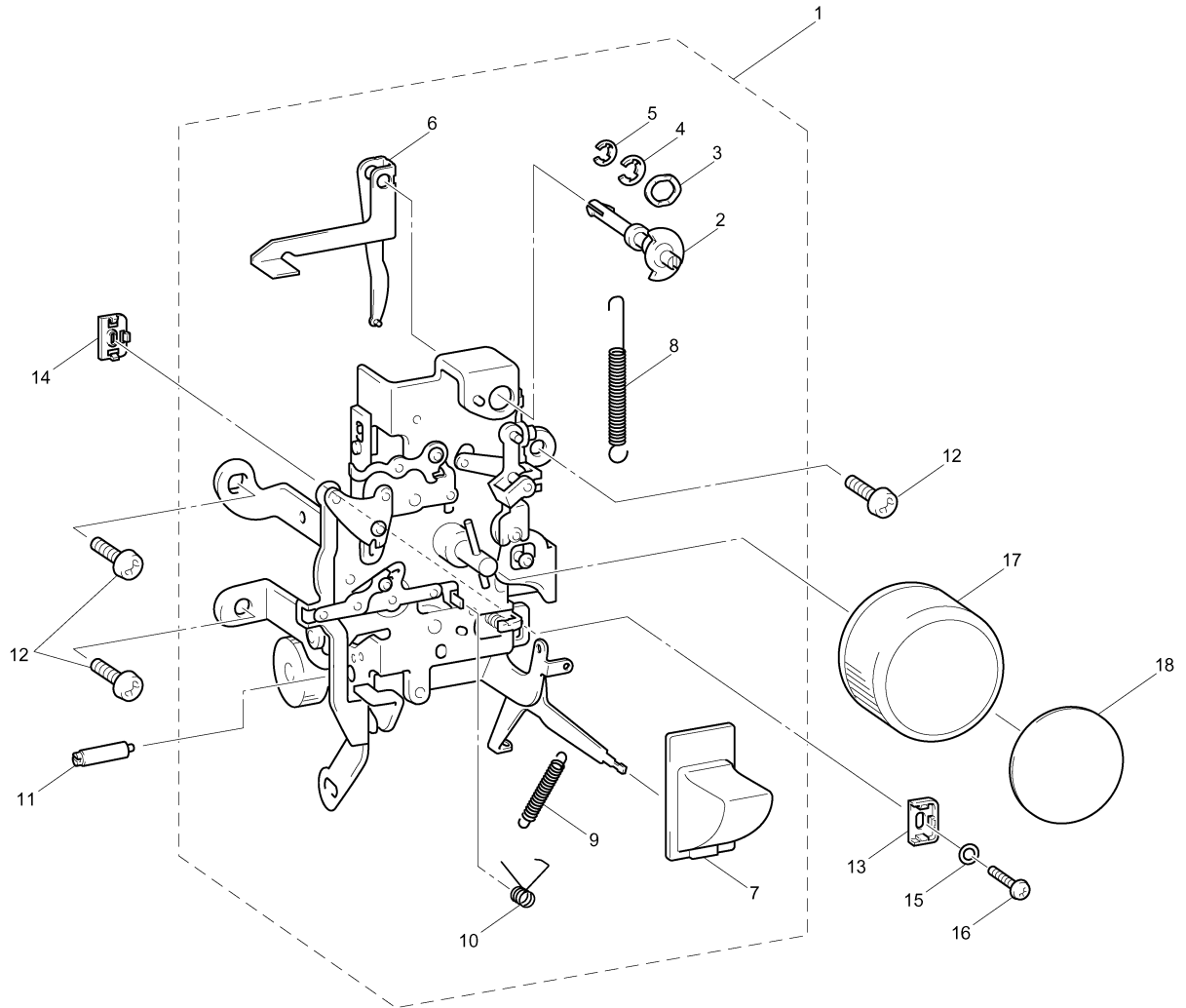
### (3) FEED / FEED ADJUSTMENT MECHANISM



### (3) FEED / FEED ADJUSTMENT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
FEED MECHANISM							
1	XE0093001	FEED MODULE (Plastic Model)	1000009732	41	X51383020	WASHER, THRUST	
	XC4908321	FEED MODULE (Metal Model)	1000008154	42	048060343	RETAINING RING, E6	1000001451
2	XC4909121	BASE PLATE ASSY	1000006200	43	137768121	SET SCREW COLLAR	
3	XC4914021	FEED ARM SUPPORTER		44	XC4944021	BUSHING PRESSER B	
4	XC4915221	FEED DOG	1000006200	45	085310615	TAPTITE, BIND B M3 x 6	
5	060300816	SCREW, BIND M3 x 8		46	XC4946221	NEEDLE PLATE A	060030
6	XZ5022101	FEED BAR ASSY	1000006200	47	XC8991120	STOPPER PLATE	1000009732
7	120454021	RETAINING RING, CS3		48	XC8992121	F GEAR STOPPER PLATE	1000009732
8	XC4923020	HORIZONTAL FEED SHAFT		49	XD0196021	SCREW, BIND M2.6 x 3	1000009732
9	048050343	RETAINING RING, E5	1000001451	50	XD0060021	STOPPER PLATE B	1000009732
10	130676121	SET SCREW COLLAR		51	060300416	SCREW BIND M3 x 4	1000009732
11	X50546020	WASHER, THRUST		52	XD0059021	STOPPER PLATE L	1000009732
12	XC4924021	FEED ARM ASSY		53	X50487021	SCREW M4	1000010447
13	XC4927021	FEED SUPPORTING PLATE		54	025040332	WASHER, PLAIN L 4	
14	XC4928120	FEED SUPPORTING PLATE B	1000000733	55	146200021	RETAINING RING, CS4	
15	<del>060300416</del>	SCREW, BIND M3 x 4	DEL	56	X56655021	RETAINING RING: CSTW-3.5	
16	137999020	POLYESTER SLIDER		57	060400816	SCREW, BIND M4 x 8	
17	XC4929020	FEED ADJUSTER		58	XC4948020	BUSHING PRESSER A	
18	XC4930121	FEED ADJUSTING SHAFT	040218	59	XC3496021	GIZA TITE 5 x 16	CHG
19	047201242	PIN, SPRING ROLL AW2		60	XC8993321	INNER ROTARY HOOK ASSY (Plastic Model)	1000009732
20	XC4931021	SPRING			XC2209021	INNER ROTARY HOOK ASSY (Metal Model)	1000009732
21	XZ5024001	VERTICAL ADJUSTER SCREW ASSY	ADD	61	X52800120	BOBBIN	
22	XC2546021	M5 NUT	ADD	62	XC3805021	GIZA TITE 5 x 16	CHG
23	XC4935021	SPRING		63	XC6364021	SPRING	ADD
24	XC4936020	VERTICAL FEED SHAFT		FEED ADJUSTMENT MECHANISM			
25	XC2551020	VERTICAL LEVER		64	XC4949020	FEED CONNECTING HOLDER	
26	048030343	RETAINING RING, E3	1000001451	65	XC4950021	FEED CONNECTING LEVER ASSY	
27	XC8987021	OUTER ROTARY HOOK ASSY (Plastic Model)	1000009732	66	060401416	SCREW, BIND M4 x 14	
	XD0115021	OUTER ROTARY HOOK ASSY (Metal Model)	040238	67	021400205	NUT, 2 M4	
28	XD1943021	OUTER ROTARY HOOK SHAFT	050320	68	XC3496021	GIZA TITE 5 x 16	CHG
29	137805022	SPACER (Metal Model)		69	XC5062021	SPRING	
30	137976021	WASHER 6 (Metal Model)					
31	XC4937020	SHAFT SUPPORTER		70	XC0063021	MAGNET (Plastic Model)	ADD
32	XC4938020	COLLAR			XC0063051	MAGNET (Metal Model)	ADD
33	XC6551021	SCREW, PAN (S/P WASHER) M4 x 22	CHG	71	XC8990121	NEEDLE PLATE A ASSY	1000009732
34	014400432	SET SCREW, SOCKET (CP) M4 x 4		72	XC8989020	WASHER (Plastic Model)	ADD
35	XE3649001	INNER ROTARY HOOK BRACKET ASSY (OTHER)	1000009732	73	X53183021	WASHER (Plastic Model)	ADD
	XE3651001	INNER ROTARY HOOK BRACKET ASSY (ROSE VIOLET, WINE, XL2120, 2220: HKG)		74	048040346	RETAINING RING, E4	1000010404
36	0A5300806	SCREW PAN (S/P WASHER) M3 x 8	1000015250	75	XE7323101	IRH BRACKET SUPPORT PLATE	1000016146
37	XC4941021	LOWER SHAFT ASSY					
38	XC4943021	TIMING PULLEY D					
39	014500532	SET SCREW, SOCKET (CP) M5 x 5					
40	X52664020	LOWER SHAFT BUSHING					

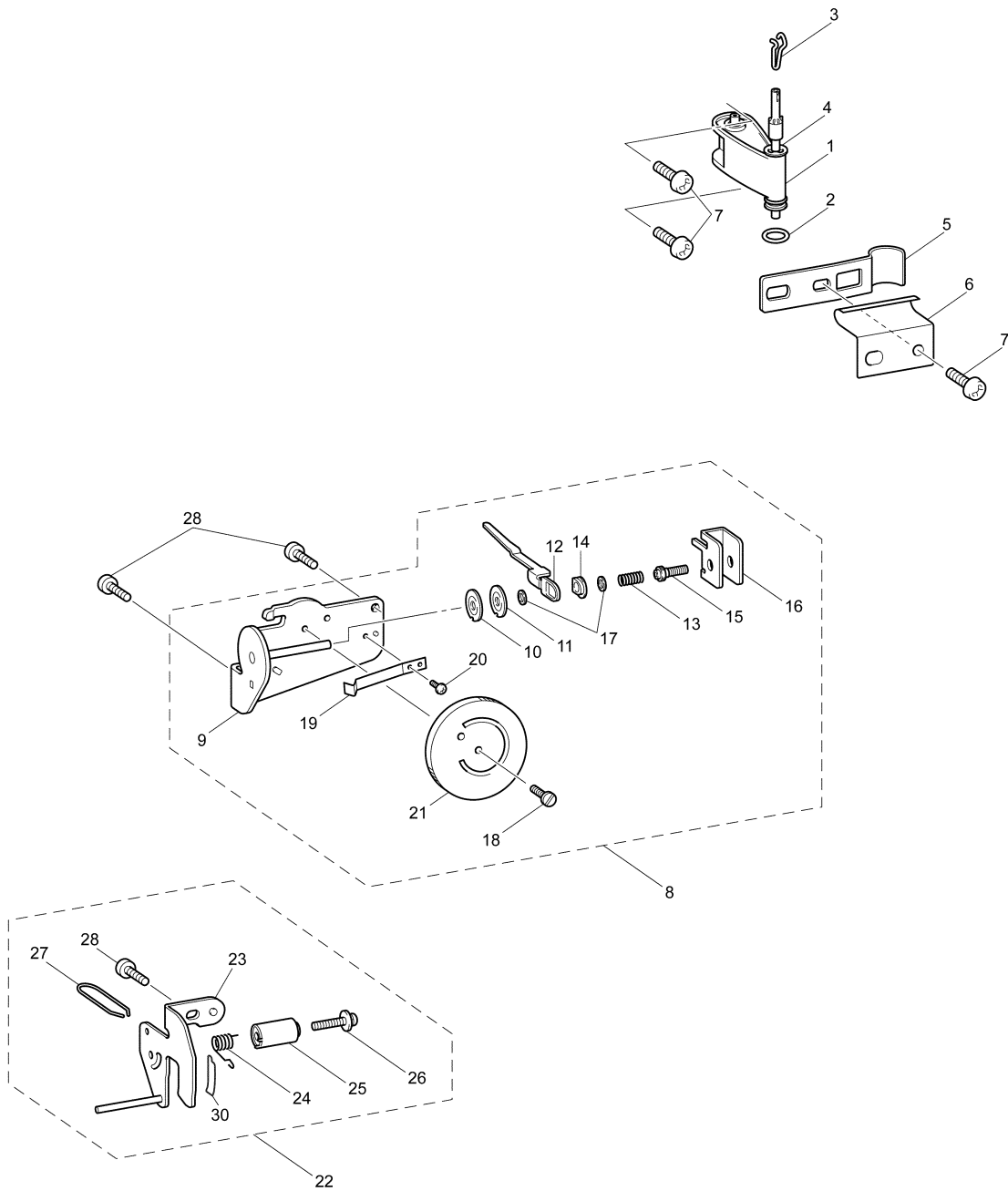
## (4) PATTERN SELECTION MECHANISM



## (4) PATTERN SELECTION MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4968021	SELECTING UNIT ASSEMBLY (XL2100 Series, comfort 10, 12, RS-5, RS-7, RS-11, Ministar Pink, Blue ROSE VIOLET, WINE, XL2120: HKG)		18	XC5039034	DECORATION PLATE (RS-7)	ADD
	XC5156021	PATTERN SELECTING UNIT ASSY (XL2200 Series, XL3800, comfort 15, RS-9, Vesta, XL2120PRO)	ADD		XC5039035	DECORATION PLATE (RS-9)	ADD
2	XC4976021	BH ADJUSTING KNOB			XC5039036	DECORATION PLATE (RS-11)	ADD
3	X59928021	SPRING WASHER			XC5039037	DECORATION PLATE (RS-5)	ADD
4	048080343	RETAINING RING, E8	1000001451		XC5039038	DECORATION PLATE (XL2120PRO)	ADD
5	048060343	RETAINING RING, E6	1000001451		XC5039039	DECORATION PLATE (comfort 12)	1000005264
6	XC4999021	BH FEED LEVER ASSEMBLY			XC5039040	DECORATION PLATE (Vesta)	1000006242
7	XC5028021	REVERSE SEWING BUTTON			XC5039041	DECORATION PLATE (Ministar Pink)	1000012957
8	XC5029021	SPRING			XC5039042	DECORATION PLATE (Ministar Blue)	1000012958
9	X59905021	SPRING			XC5039043	DECORATION PLATE (ROSE VIOLET)	1000013330
10	XC5092021	SPRING (XL2200 Series, Vesta, XL2120PRO:			XC5039044	DECORATION PLATE (ROSE WINE)	1000013332
11	XC5034021	SHAFT					
12	XC3805021	GIZA TITE 5 x 16	CHG				
13	XC5035020	SPACER (U.S.A., CAN, TAIWAN)					
14	XC5036020	WASHER (U.S.A., CAN, TAIWAN)					
15	025040332	WASHER, PLAIN L 4 (U.S.A., CAN, TAIWAN)					
16	XC6584021	SCREW, STUD M3 (U.S.A., CAN, TAIWAN)	CHG				
	XC6583021	SCREW, STUD M4 (Except U.S.A., CAN, TAIWAN)					
17	XC5038021	SELECTING DIAL					
18	XC5039023	DECORATION PLATE (XL2121)					
	XC5039021	DECORATION PLATE (XL2120)					
	XC5039028	DECORATION PLATE (XL2130, 2130NT)					
	XC5039029	DECORATION PLATE (XL2140)					
	XC5039030	DECORATION PLATE (XL2150)	ADD				
	XC5039024	DECORATION PLATE (XL2230: U.S.A., CAN, CHILE, TWN)	1000013741				
	XC5039022	DECORATION PLATE (XL2220, XL2220NT, XL2220 PLUS)					
	XC5039025	DECORATION PLATE (XL2230)					
	XC5039026	DECORATION PLATE (XL2240)					
	XC5039027	DECORATION PLATE (XL2250)					
	XC5039031	DECORATION PLATE (XL3800)	ADD				
XC5039032	DECORATION PLATE (comfort 10)	ADD					
XC5039033	DECORATION PLATE (comfort 15)	ADD					

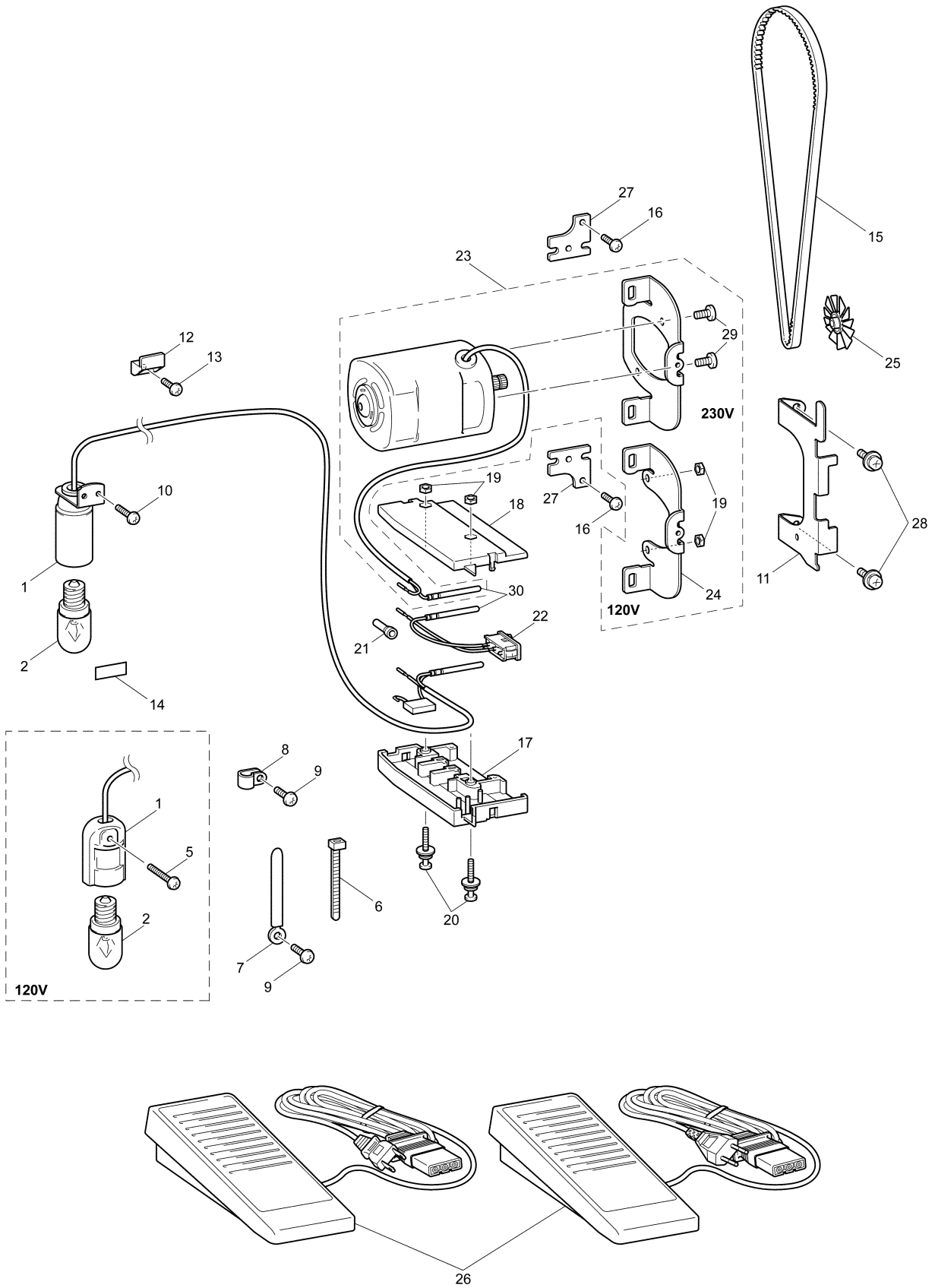
## (5) BOBBIN WINDER / THREAD GUIDE MECHANISM







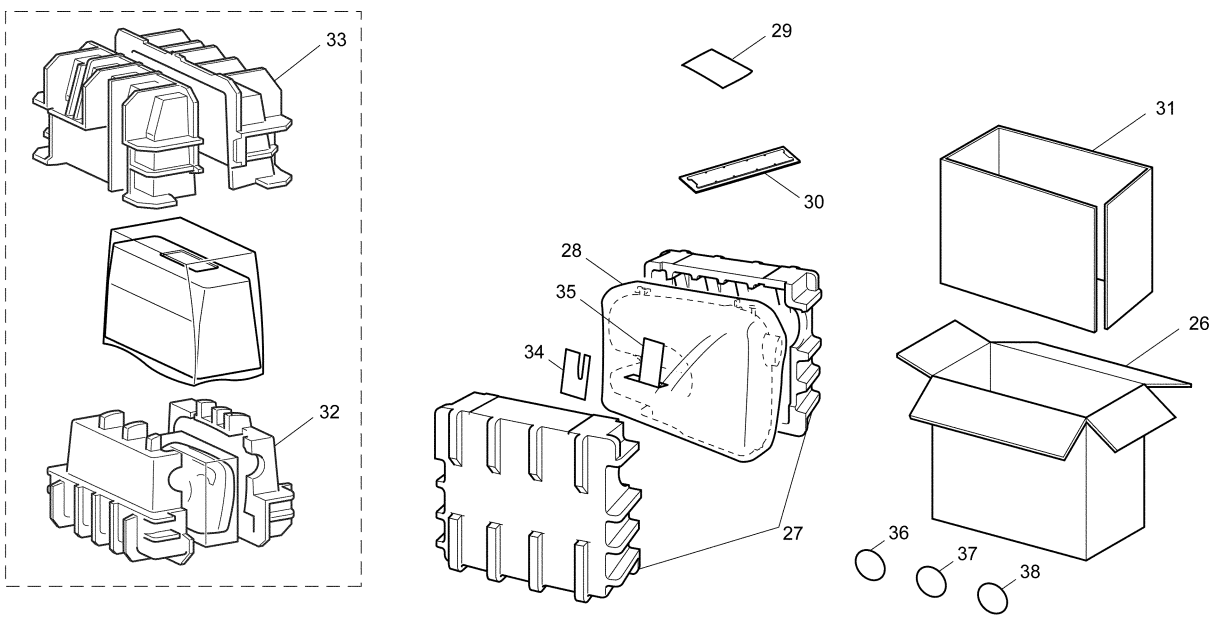
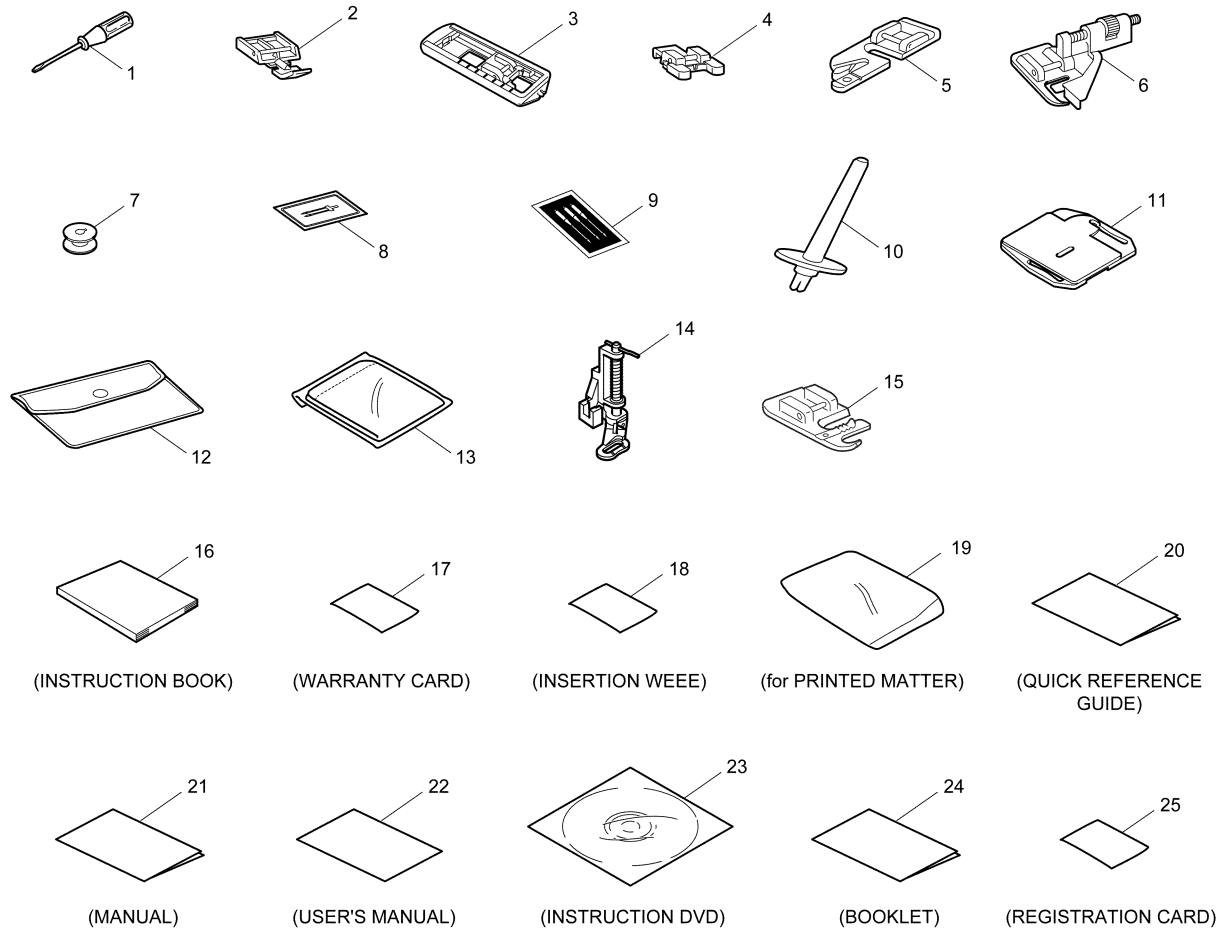
# (6) LAMP MECHANISM / MOTOR UNIT



## (6) LAMP MECHANISM / MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
LAMP MECHANISM				26	XC7438322	FOOT CONTROLLER: KD-2902	050240
1	XC5233021	LAMP ASSY, E12C #023 (U.S.A., CAN, TAIWAN)			XC7456321	FOOT CONTROLLER: KD-2902UK	1000001764
	XC5238021	LAMP ASSY, E14K #185 (OTHER)			XE0629001	FOOT CONTROLLER: KD-2902AUS (AUSTRALIA)	060085
	XC9132021	LAMP ASSY, E14K #186 (SIN, CHN, KOR, HKG)			XE3447001	FOOT CONTROLLER: KD-1902 TWN (XL2121, XL2230, XL3800)	1000011126
2	X53061030	SEW-LIGHT BULB (100-120V)	1000013742		XD0852021	FOOT CONTROLLER: KD-2902KOREA	060085
	205336030	SEW-LIGHT BULB L-4 (220-240V)	1000012695		XD0105021	FOOT CONTROLLER: KD-2902 CHN (Ministar Pink, Blue)	1000012958
3	<del>XC5066020</del>	LAMP HOLDER 120V (U.S.A., CAN, TAIWAN)	1000007202	27	XC5255001	MOTOR FIXED PLATE	1000011677
4	<del>060400616</del>	SCREW, BIND M4 x 6 (U.S.A., CAN, TAIWAN)	1000007202	28	XA3004021	BOLT, (S/P WASHER) M5 x 12	
5	060302016	SCREW, BIND M3 x 20 (U.S.A., CAN, TAIWAN)		29	138172021	SCREW, PAN (S/P WASHER) M4X10	
6	X53169020	BAND		30	138598021	SOCKET PIN	ADD
7	XA0286021	WIRE CLIP					
8	XC5243021	CORD CLAMP: NK-5N					
9	085411416	TAPTITE, BIND B M4 x 14	040232				
10	085311215	TAPTITE, BIND B M3 x 12 (EXCEPT U.S.A., CAN, TAIWAN)					
	XC5066020	CORD GUIDE PLATE (OTHER)	CHG				
	XD1770021	CORD GUIDE PLATE (XL2120/2220: KOR, HKG, Ministar Pink, Blue, ROSE VIOLET , WINE, )					
12	XC4972021	CORD CLAMP					
13	085411416	TAPTITE, BIND B M4 x14	040232				
14	125782021	SEW-LIGHT RATING STICKER					
MOTOR UNIT							
15	XC3806121	TIMING BELT 372-2GT-6	CHG				
16	XC3496021	GIZA TITE 5 x 16	040232				
17	XA8786021	3P SOCKET BODY					
18	XA8787021	3P SOCKET COVER					
19	021400205	NUT, 2 M4					
20	052403006	SCREW, PAN (S/P WASHER) M4 x 30					
21	214808020	CONNECTOR: #3					
22	XC5232021	POWER SWITCH ASSY					
23	XE6638001	MOTOR SUPPLY ASSY 240V	1000014411				
	XD0865021	MOTOR SUPPLY ASSY FDM120V	ADD				
	XE6313001	MOTOR SUPPLY ASSY FDM230V	1000014411				
	XE6637001	MOTOR SUPPLY ASSY 220V/50HZ	1000014411				
	XE6636001	MOTOR SUPPLY ASSY 220V/60HZ (KOREA)	1000014411				
24	XD0870321	MOTOR HOLDER FDM120V (U.S.A., CAN, TAIWAN)	060102				
	<del>XD0871421</del>	MOTOR HOLDER FDM230V (OTHER)	1000014411				
25	XC3803020	MOTOR FAN					

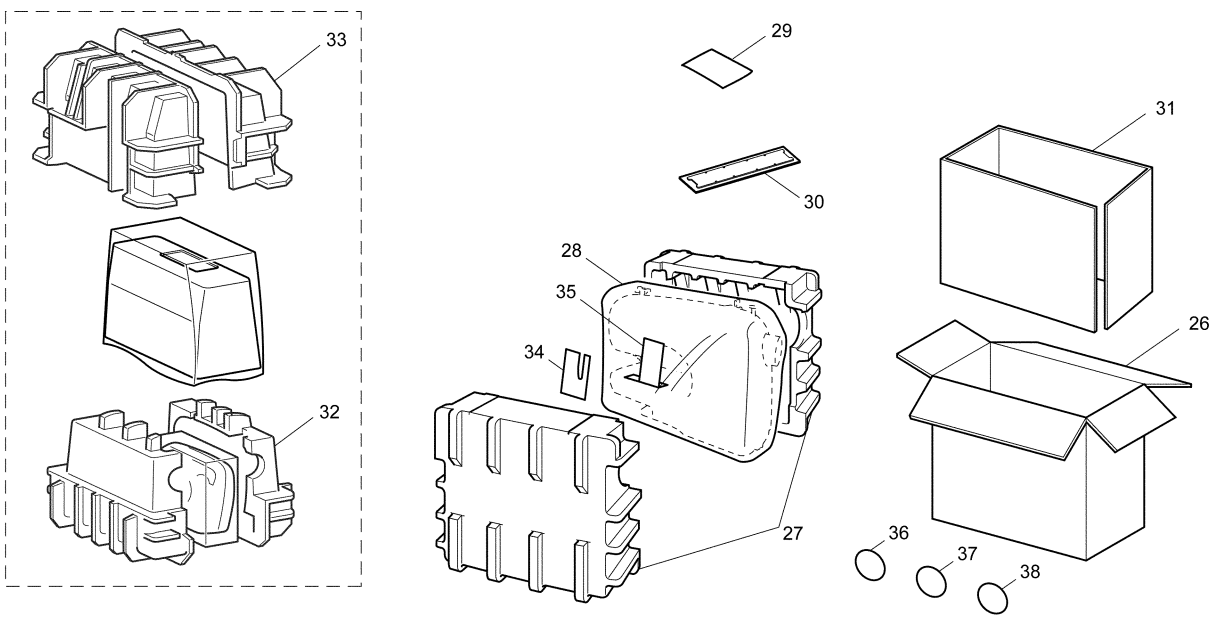
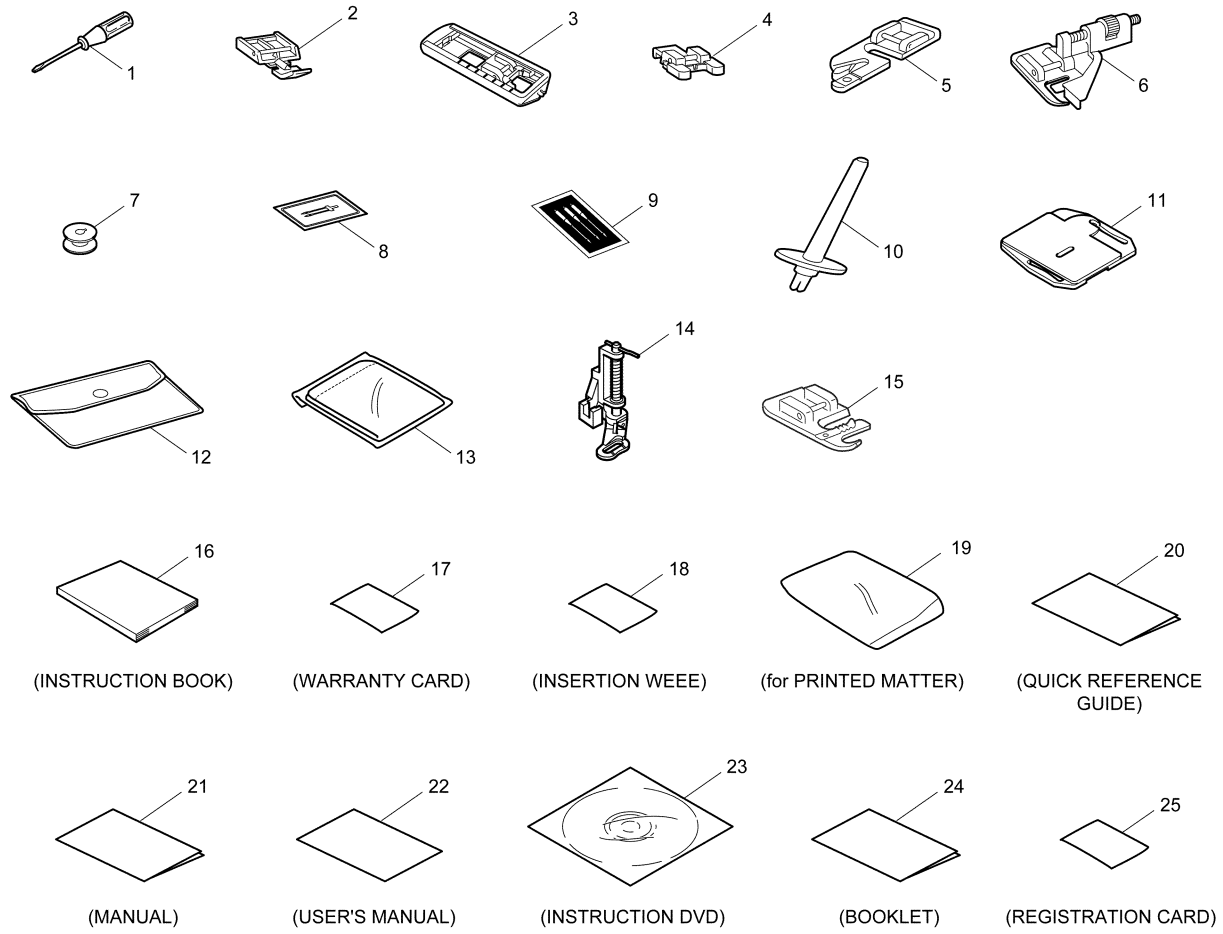
# (7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS



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No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS							
1	X55467021	SCREW DRIVER	040105	17	XE2010001	WARRANTY CARD BROTHER CANADA (CANADA)	1000001038
2	X59370021	ZIPPER FOOT	060121		XE2895001	OPTIONAL 5YEAR WARRANTY CARD (U.K.)	1000004069
3	X59369321	BUTTON HOLE FOOT ASSY	050186		XE3332001	MASS WARRANTY CARD	
4	XE2137001	BUTTON SEWING FOOT	1000001059	18	XD0256121	INSERTION WEEE	1000002031
5	X59371021	NARROW HEMMER FOOT (XL2230: U.S.A., CHILE, TAIWAN)	040232		XD0200021	INSERTION (comfort 10, 15, RS-5, 7, 9, 11)	ADD
6	XE6081001	BLIND STITCH FOOT (XL2230: U.S.A., CHILE, TAIWAN)	1000012127		XE2196001	INSERTION (OTHER)	1000003188
7	X52800120	BOBBIN			XE5451001	INSERTION SHEET (NEU)	1000009732
8	X57521021	NEEDLE PACKAGE (1 PCE)		19	130800021	BAG, 230 x 310H	1000011228
9	129583021	NEEDLE SET (3PCS)		20	XC5077021	QUICK REFERENCE GUIDE (OTHER)	
10	130920021	EXTRA SPOOL PIN			XC5052021	QUICK REFERENCE GUIDE (XL2230: U.S.A., XL2220NT, 2220PLUS, Vesta, Ministar Pink, Blue)	
11	XC6063021	FEED DOG COVER			XC7194021	QUICK REFERENCE GUIDE (Korean)	ADD
12	XC4487021	ACCESSORY BAG			XC4953021	QUICK REFERENCE GUIDE (comfort 10)	ADD
13	XA2112022	DUST COVER ASSY (EXCEPT U.S.A., CAN, KOR, TAIWAN)	CHG		XE7275001	QUICK REFERENCE GUIDE (XL2120: HKG)	
	XC4842022	DUST COVER ASSY (KOREA)	ADD	21	XC1885021	MANUAL (for NARROW HEMMER FOOT) (XL2230: U.S.A., CHILE, TAIWAN)	CHG
14	XA3805021	QUILTING FOOT (XL3800)	ADD	22	XA7201021	USER'S MANUAL (for BLIND STITCH FOOT) (XL2230: U.S.A., CHILE, TAIWAN)	CHG
15	122326001	CORDING FOOT (XL3800)	ADD		XC2067121	USER'S MANUAL (XL3800)	
PRINTED MATTER							
16	XC5142021	INSTRUCTION BOOK (English)		23	XE6308001	INNOV-IS RANGE PROMOTION DVD	1000013646
	XC5145021	INSTRUCTION BOOK (Spanish)			XE5495001	INSTRUCTION DVD ASSY RUS (RUS)	1000009910
	XC5147021	INSTRUCTION BOOK (French)			XD1866021	INSTRUCTION DVD PAL	
	XC5146021	INSTRUCTION BOOK (German)		24	XE1158101	BOOKLET (EXCEPT U.S.A., CAN, KOR, TAIWAN, AUS)	060168
	XC5148021	INSTRUCTION BOOK (Dutch)		25	XE5611001	REGISTRATION CARD ITA (ITA)	1000010089
	XC5149021	INSTRUCTION BOOK (Italian)					
	XC7413021	INSTRUCTION BOOK (Swedish)	ADD				
	XC6769021	INSTRUCTION BOOK (Finnish)	ADD				
	XD0086021	INSTRUCTION BOOK (EEU)	050030				
	XC7381121	INSTRUCTION MANUAL (Russian)	050192				
	XC6893421	INSTRUCTION BOOK (Korean)					
	XC8375021	INSTRUCTION BOOK (Danish)	ADD				
	XE1669001	INSTRUCTION BOOK NOR (Norwegian)	ADD				
	XE7584001	INSTRUCTION BOOK TC (TWN)	1000016262				
	XE6199001	INSTRUCTION BOOK (CHN)	1000012958				
17	XC0380021	WARRANTY CARD (U.S.A.)					
	LA1661001	WARRANTY CARD EURO CH	1000016851				
	XC6402021	WARRANTY CARD (U.K.)					
	XE5609101	WARRANTY CARD 5YEARS ITA (ITA)	1000013378				
	XE5610101	WARRANTY CARD 2YEARS ITA (ITA)	1000013378				
	XD1328221	WARRANTY CARD CHINA (CHN)	1000012958				
	LW3135001	CEE WARRANTY CARD (EEU)	1000016851				
	XE5572001	WARRANTY CARD BROTHER RUS (RUS)	1000010023				

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No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
PACKING MATERIALS				30	LA6041001	SECURITY TAG (U.S.A., CANADA)	
26	XC5079045	COLOR CARTON (XL2121)	050260	31	XC5063020	PROTECTION CARTON (OTHER)	
	XC5152021	CARTON (XL2120: OTHER)	CHG		XC5063020	PROTECTION CARTON (ROSE VIOLET, WINE)	1000013332
	XC5152026	CARTON (XL2130)		32	XE3392001	S99 PS FOAM PAD ASSY (XL2220 PLUS, Vesta)	1000003855
	XC5152027	CARTON (XL2140: OTHER)		33	XE3393001	S99 HC PS FOAM PAD ASSY (XL2220 PLUS, Vesta)	1000003855
	XC5152028	CARTON (XL2150: OTHER)	ADD	34	XZ5048001	NEEDLE BAR PAD D (XL2220 PLUS, Vesta)	1000003855
	XC5079044	COLOR CARTON (XL2230: U.S.A.)	050260	35	XE4997001	NEEDLE GUARD D	1000008531
	XC5079022	CARTON (XL2230: CANADA)		36	XD0242021	DVD STICKER	
	XC5079047	CARTON (XL2220: U.K., SWI)		37	XE6202001	PINK LABEL (Ministar Pink)	1000012957
	XC5152022	CARTON (XL2220: OTHER)	CHG	38	XE6203001	BLUE LABEL (Ministar Blue)	1000012958
	XC5152023	CARTON (XL2230: OTHER)					
	XC5152024	CARTON (XL2240: OTHER)					
	XC5152025	CARTON (XL2250: OTHER)					
	XC5079025	CARTON (XL3800)	ADD				
	XC5079024	CARTON (KOREA)	ADD				
	XC5079027	CARTON (XL2230: AUSTRALIA)	ADD				
	XC5079039	COLOR CARTON (XL2130NT: U.K.)	050252				
	XC5079049	COLOR CARTON (XL2220NT)	ADD				
	XE1047001	CARTON (XL2130: RUS)	ADD				
	XE1047101	CARTON (XL2240: RUS)	1000006376				
	XE1281001	COLOR CARTON (XL2220 PLUS, Vesta)	ADD				
	XC5079048	COLOR CARTON (XL2130: ITA)					
	XE3609001	CARTON (comfort 10)	1000006376				
	XE3615001	CARTON (comfort 15)	1000006376				
	XE3610001	CARTON (RS-7)	1000006376				
	XE3616001	CARTON (RS-9)	1000006376				
	XE3611001	CARTON (RS-11)	1000006376				
	XE1736001	CARTON (RS-5)	ADD				
	XC5152032	CARTON (XL2121)					
	XE6581001	CARTON (XL2230: TWN)	1000014016				
	XE7509001	COLOR CARTON MODEL:COMFORT 12 (comfort 12)	1000016341				
	XE3606001	CARTON (XL2120: RUS)	1000006376				
	XE3607001	CARTON (XL2140: RUS)	1000006376				
	XE3608001	CARTON (XL2150: RUS)	1000006376				
	XE3612001	CARTON (XL2220: RUS)	1000006376				
	XE3613001	CARTON (XL2230: RUS)	1000006376				
	XE1046101	CARTON (XL2240: RUS)	1000006376				
	XE3614001	CARTON (XL2250: RUS)	1000006376				
	XE6200001	CARTON (Ministar Pink, Blue)	1000012958				
27	XC5081320	S22SF ASSY	060067				
<del>23</del>	<del>264030024</del>	BAG, 165 x 250	DEL 060085				
<del>24</del>	<del>160670024</del>	BAG, 150 x 350	DEL 060085				
28	X60439121	BAG 630 x 630T	1000013192				
29	X57847021	PLUG LABEL (U.K.)					

**brother**®

XL2120 /21/30/40/50  
XL2220/30/40/50  
XL3800/XL2130NT/XL2220NT/XL2220PLUS/XL2120PRO  
comfort 10/12/15/RS-5/7/9/11/Vesta  
Ministar Pink/Ministar Blue/ ROSE VIOLET/ROSE WINE  
30F03HF885S22/23

07. 2003.  
02. 2010.